

FÖRST™
Rely on it



ST6 D₂₄

**OPERATOR AND MAINTENANCE
MANUAL**

CE Redwood
Global Ltd
UK
CA

The English language is used for the original instructions.
Other languages are a translation of the original instructions.
(Directive 2006/42/EC)

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DISCLAIMER

This manual has been written by Redwood Global Ltd, to detail the safe operation and maintenance of the Först ST6D24 machine.

This document provides information on the design of the product, procedures for routine maintenance, servicing, operating instructions and offers a troubleshooting guide to follow in the event of an unexpected occurrence.

It is always the responsibility of the customer to train and advise not only his or her personnel, but also any contractors' personnel who are servicing, repairing, or operating the equipment, in all safety aspects.

Whilst great care and attention has been taken to ensure all information provided in this manual is safe and correct, Redwood Global Ltd accepts no responsibility whatsoever for any damage to equipment or injury or death to any person(s) which may occur while carrying out any of the instructions or procedures described within this manual.

All customer personnel must always satisfy themselves with the safety of any procedures described herein, being mindful of the circumstances in which any work is being carried out.

Please take the time to study all of the owner/operator literature supplied with your machine as soon as possible.

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PREFACE

DESCRIPTION OF THE USER

These instructions are intended for the end-user of the ST6D24.

The end-user can be described as each person who interacts directly with the machine. The end-user typically includes, but is not limited to:

- Operator/Owner
- Hirer
- Maintenance personnel or technician

All use of this machinery shall only be carried out by an authorised and properly qualified person of 18 years or older, who:

- Has read and understood this manual
- Is familiar with operating similar equipment
- Knows how to control this machinery
- Is aware of all possible dangers and acts accordingly
- Obeys advice on safe working practices

PURPOSE OF THESE INSTRUCTIONS

Thank you for purchasing / hiring this Redwood Global Ltd, Först wood chipping machine.

The purpose of this document is to make you familiar with the operation and maintenance of the machine, so that you can safely operate it as an end-user. This documentation should therefore be regarded as an integral part of the machine.

By observing the contents of this manual, we hope the machine gives safe and productive service. This user manual is intended for the owner / operator to safely and effectively operate this machine and carry out routine maintenance between services.

This is not a comprehensive service manual. Refer to the Service Schedule for routine maintenance and when to take the machine to a service specialist. For engine maintenance, please refer to the engine manual supplied with this machine.

This machine has been through a pre-delivery inspection before leaving the factory and is ready to use.



CAUTION

Before use and as a minimum, the safety and machine operation sections covered in Chapters 2, 3 and 4 must be read and understood. Failure to do so could result in serious injury or loss of life to the operator and others nearby.

Also, damage to property and this machine may occur. Please observe and obey all warning signs (decals) located on the machine. Their meaning is covered in Refer to "Decals" on page 42.

Redwood Global Ltd endeavour to continuously develop and improve its products. They reserve the right to make changes at any time, without notice or incurring any obligation.

Continuous improvement will affect machine design and production so there may be minor discrepancies between the actual product and this manual.

CONVENTIONS IN THIS DOCUMENT

This document uses the following safety notices and tips:



DANGER

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

Indicates a hazardous situation which, if not avoided, could result in serious injury.



CAUTION

Indicates a hazardous situation which, if not avoided, could result in injury or damage the product.

NOTICE

Indicates an important situation which, if not avoided, may seriously impair operations.



Additional information relating to the current section.

Cross references:

- ▶ Refer to... A cross-reference to a related or more detailed topic.

Image references

- (3, Figure 2) A reference to item 3 in Figure 2.

LEFT-HAND AND RIGHT-HAND SIDE

In this manual "left-hand" and "right-hand" mean your left and right when you are standing facing forward, feeding material into the machine.

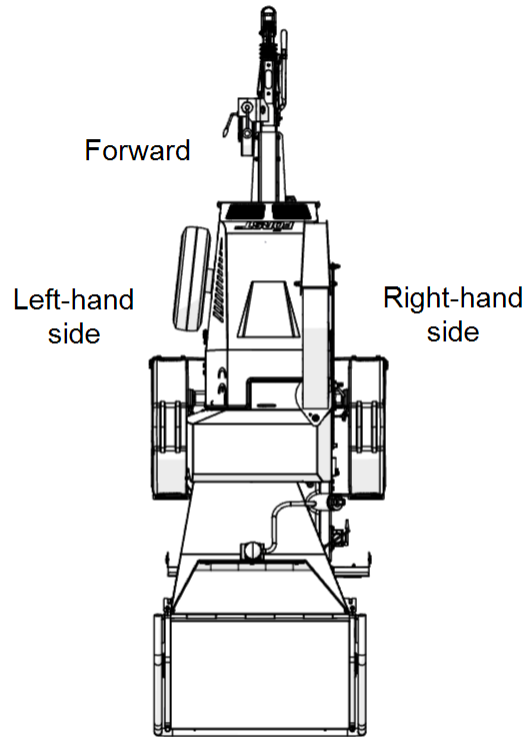


Figure 1 - Left hand and right hand side

OBTAINING DOCUMENTATION AND INFORMATION

The latest version of the documentation is available at the following address:

<https://forstglobal.com/my-forst/manuals>

CHAPTER 1: MACHINE OVERVIEW

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1.1 INTENDED USE

The Först ST6D24 is designed to be hand fed and reduce wood material up to 150mm (6 inch) wide in diameter to woodchip. This machine is capable of processing up to 5 tons of wood per hour.

1.2 TECHNICAL DATA

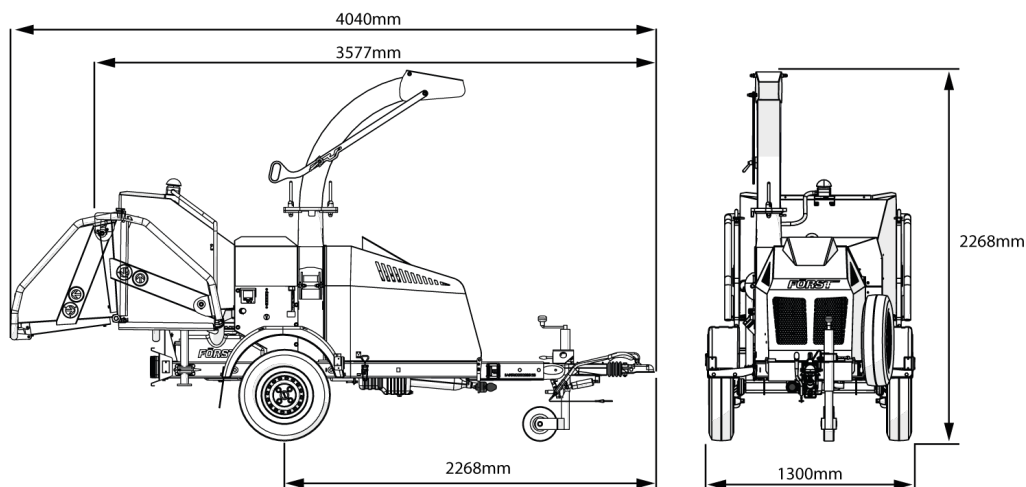


Figure 2 - Dimensions

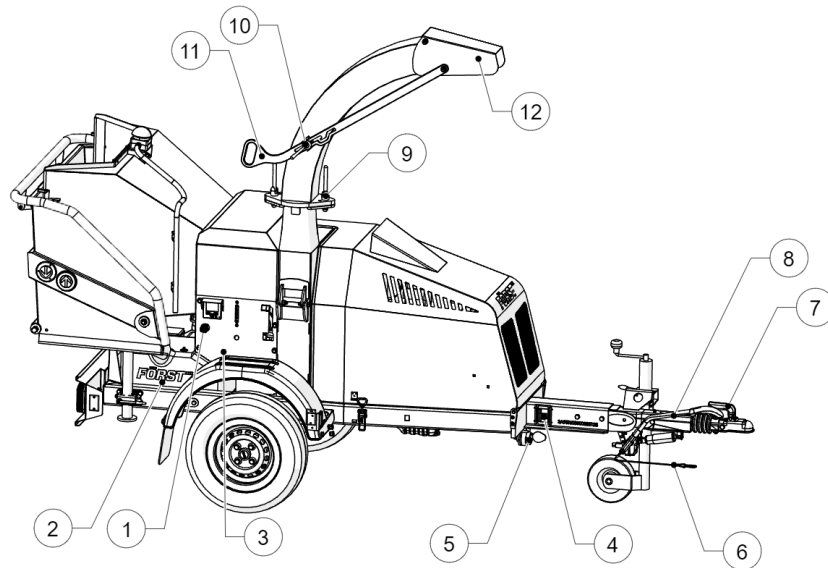
Table 1 - Technical data

Technical Data	ST6D 24
Part number	12-A-052
Weight	
Overall weight	975kg
Engine	
Engine Type	Kubota
Maximum Power	18.5kW (24hp)
Engine Oil	HD SAE 10w40 E9
Cooling Method	Water
Starting Method	Electric
Fuel Type	Diesel
Fuel Capacity	30 litres
Hydraulic system	
Hydraulic Oil Capacity	17 litres
Hydraulic Oil Type	ISO 46 (VG 46)
Wheels	
Tyre Type	Wheel & tyre tubeless steel belted radial
Tyre Size	155R 13C
Tyre Pressure	2.8 bar (41 psi)
Wheel Nut Torque Settings	100Nm
Brakes	Fully braked chassis and handbrake.
Electrical System	
Voltage	12V DC Negative Earth
Battery	063 44Ah

Technical Data		ST6D 24
Rollers		
Roller Feed	Twin series hydraulic motors	
Material Processing		
Maximum Material Diameter	150mm	
Material Processing Capacity	5 Tons /Hour	
Feed Roller Aperture	6"x 8" (150 x 200mm)	
Flywheel System	Open top flywheel (640 x 25mm) twin 8" blades	

1.3 EXTERIOR COMPONENTS

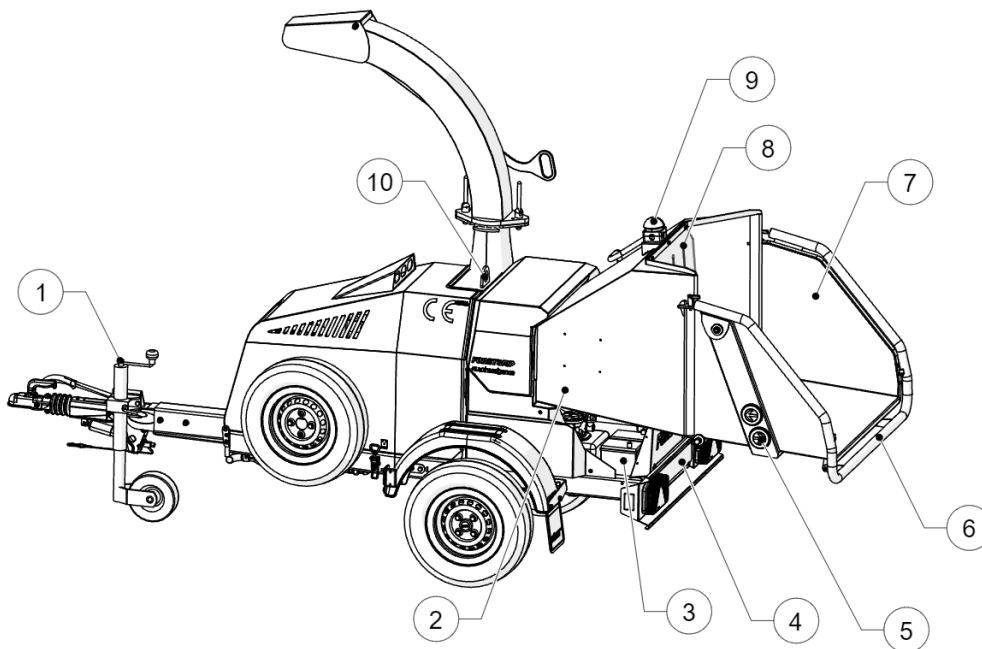
Below are the components located on the right hand side of the machine:



- | | |
|--------------------------------------|-------------------------|
| 1 Control valve speed adjust | 7 Tow hitch head |
| 2 Fuel tank | 8 Handbrake lever/cable |
| 3 Control panel | 9 Chute rotation clamp |
| 4 Vehicle identification (VIN) plate | 10 Chute handle |
| 5 Light socket | 11 Chute handle clamp |
| 6 Breakaway cable | 12 Chute hood |

Figure 3 - Exterior components, right-hand side

Below are the components located on the left hand side of the machine:

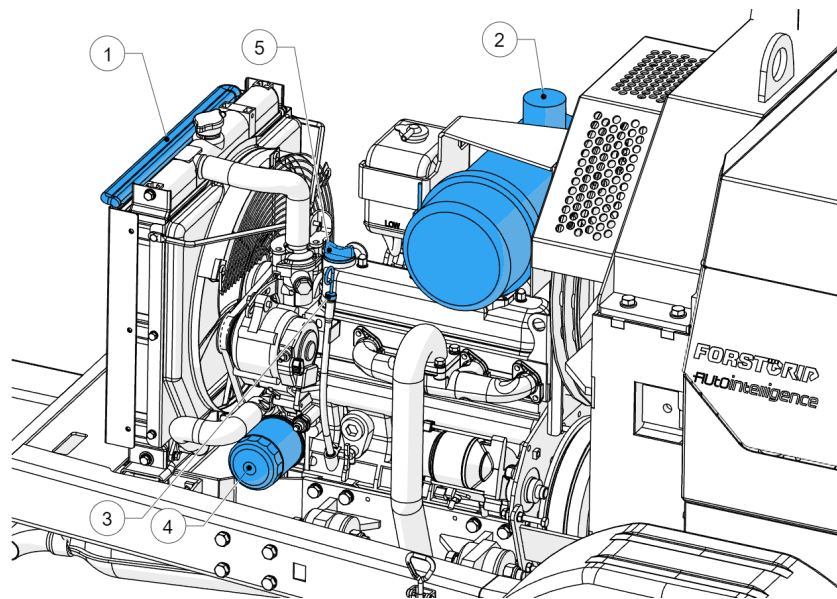


- | | | | |
|---|---------------------|----|-----------------|
| 1 | Jockey wheel handle | 6 | Red stop bar |
| 2 | Hopper | 7 | Hopper tray |
| 3 | Battery | 8 | Safety curtains |
| 4 | Number plate | 9 | Emergency stop |
| 5 | Hopper tray buttons | 10 | Lift point |

Figure 4 - Exterior components, left-hand side

1.4 ENGINE COMPARTMENT OVERVIEW

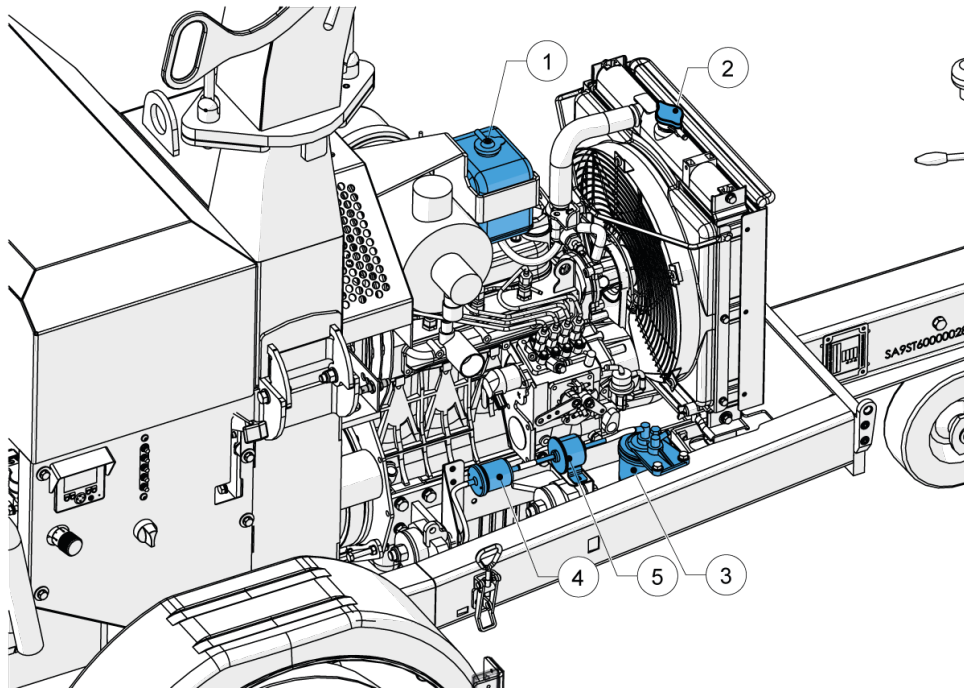
Below are the components of the engine located on the left side of the engine bay:



- | | |
|------------------------|-------------------------|
| 1 Debris shield | 4 Oil filter |
| 2 Air filter assembly | 5 Engine oil filler cap |
| 3 Engine oil dip stick | |

Figure 5 - Left-hand side engine components

Below are the components of the engine located on the right side of the engine bay:

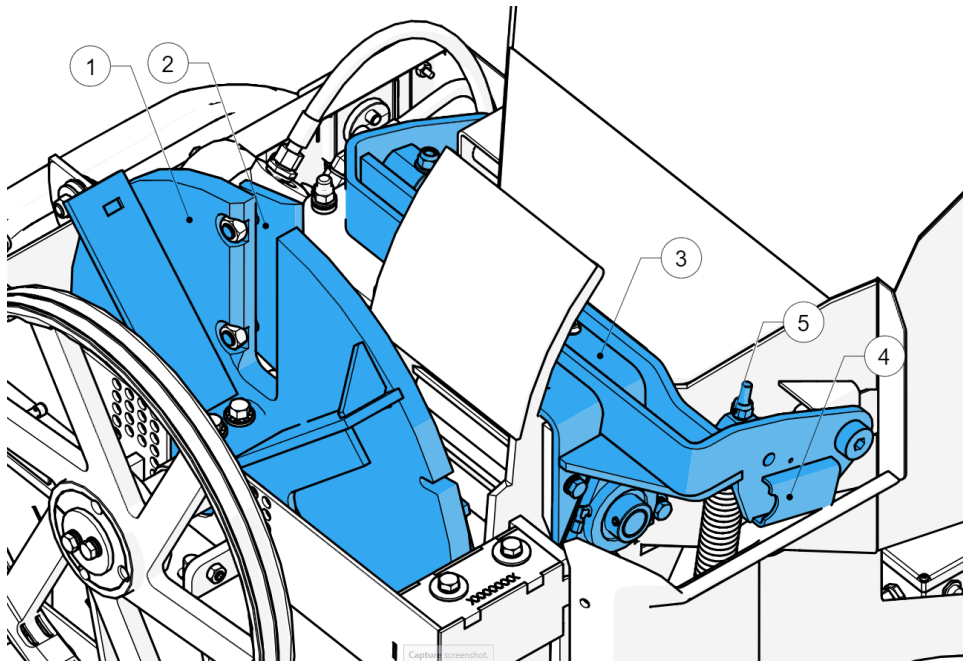


- | | |
|-----------------------------|-------------------|
| 1 Radiator reservoir bottle | 4 Fuel pump |
| 2 Radiator filler cap | 5 Fuel pre-filter |
| 3 Fuel filter | |

Figure 6 - Right-hand side engine components

1.5 CHIPPING CHAMBER OVERVIEW

Chipping chamber overview:



- | | | | |
|---|--------------------------------|---|-----------------------|
| 1 | Flywheel | 4 | TFR lifting tool slot |
| 2 | Flywheel blade | 5 | Feed roller spring |
| 3 | Top feed roller (TFR) assembly | | |

Figure 7 - Chipping chamber

1.6 AUTOINTELLIGENCE SYSTEM

The ST6D24 incorporates the Först Autointelligence system. This system monitors and manages the machine's electrical system.

For example, the Autointelligence system:

- Will stop and start the feed rollers, making sure that the cutting conditions remain within the optimum limits. This maximises throughput while minimising jams and blockages.
- When the flywheel speed drops below the lower threshold, the Autointelligence system stops the feed rollers. the feed rollers will stop, the flywheel speed will increase past the middle threshold, and the feed rollers will restart and feed wood into the machine again.
- Will inform you when the machine requires routine maintenance or service.



WARNING

There will be times when the material is being cut, and the feed will momentarily stop until engine speed increases. At this point, the feed rollers will start without warning.

1.7 FEED ROLLER CONTROLS

Red stop bar

The stop bar (1, Figure 8) located on the hopper tray is used to stop the feed rollers during normal operation. When pushed, the spring-loaded bar interrupts power to the feed rollers, and they stop instantly.

The stop bar must be pushed through its full travel to activate the proximity switch.



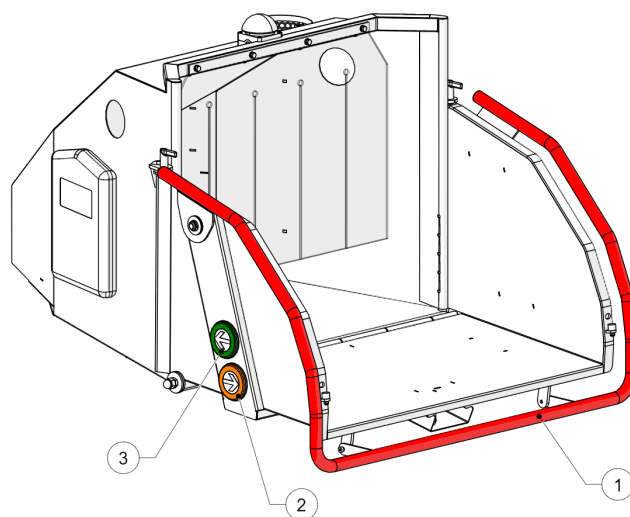
CAUTION

When the stop bar is pushed, the engine will continue to run and the flywheel will still be turning.

Forward and backwards buttons

The green and orange buttons are used to control the feed roller direction.

- The **green** button (3, Figure 8) turns the feed rollers forward.
- The **orange** button (2, Figure 8) turns the feed rollers backward.



1 Red stop bar

2 Orange reverse button

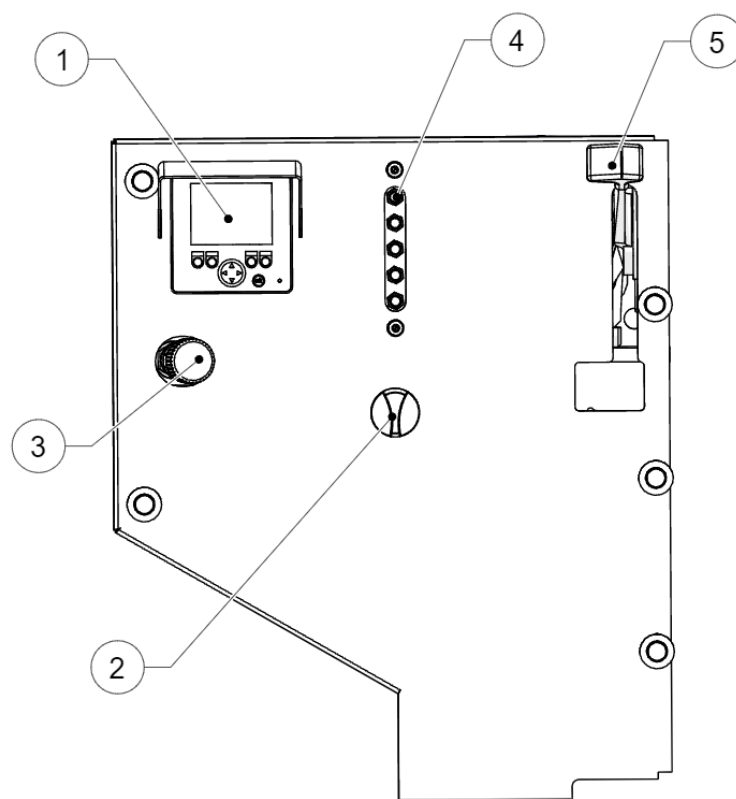
3 Green forward button

Figure 8 - Feed roller controls

1.8 CONTROL PANEL

The control panel is located on the right-hand side panel. On the control panel you will find the following:

- Display screen
- ▶ Refer to "Control Screen" on page 1
- Ignition switch
- ▶ Refer to "Ignition Switch" on page 31
- Throttle
- Grease bank
- Feed roller speed adjuster



- | | |
|--------------------------|---------------|
| 1 Display screen | 4 Grease bank |
| 2 Ignition switch | 5 Throttle |
| 3 Feed roller speed knob | |

Figure 9 - Control panel

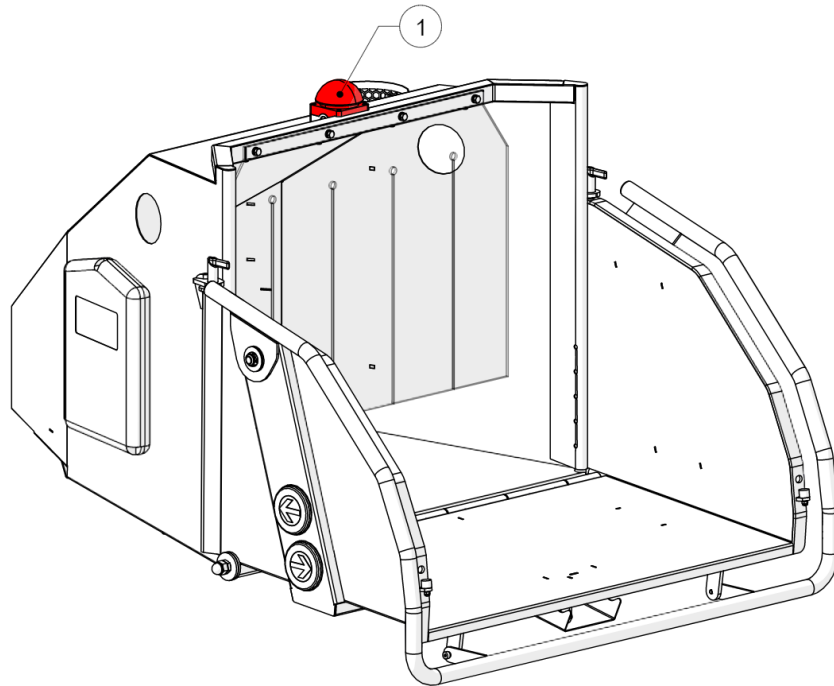
1.9 EMERGENCY STOP BUTTONS



WARNING

Pushing an emergency stop button does not stop the engine.

There is one emergency stop button located on the top of the hopper. Push the emergency stop to stop the feed rollers instantly.



1 Emergency stop button

Figure 10 - Emergency stop button

NOTICE

Pull the emergency stop button up to reset.

1.10 DISPLAY SCREEN


The display screen is located on the control panel.

The information screen is displayed on start up.

1.10.1 P1 - INFORMATION SCREEN

The information screen is displayed on start up. The screen displays the following information:

- Total running time in hours
- In Feed
Lights up orange when feed rollers turn forward.
- RPM - Current flywheel speed

Push the  button below the relevant P# number to navigate from page to page on the screen.

Push the up arrow on the scroll pad to access the back pages.

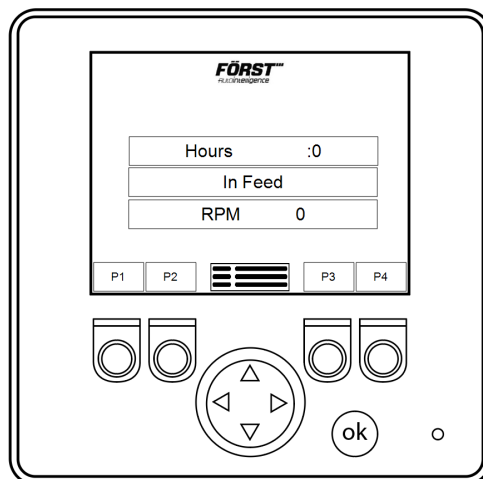



Figure 11 - Information screen

1.10.2 PRE-HEAT SCREEN

The Pre-Heat timings are set at the factory and do not require changing unless told to do so by Redwood Global Ltd.

Push the  button below P4 to access the screen from any other screen.

- Pre-heat - X
- Pre-heat Time - set to 1 second
- Crank Time - Set to 3 seconds

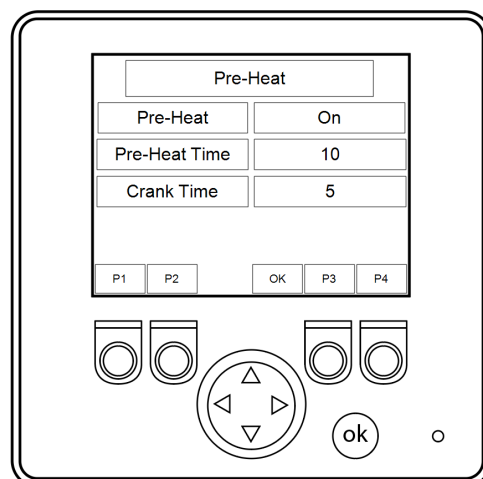



Figure 12 - Pre-heat screen

1.10.3 P2 - SWITCH STATUS SCREEN

Push the  button below P2 to display the switch screen.

This screen indicates the status of the machine switches:

- **Temp** - engine temperature status
Lights up if the if the temperature cut-off switch is active
- **Oil pressure** - engine oil pressure status
Lights if there is NO oil pressure
- **Green** - feed rollers forward button
Lights up when the green button is pushed
- **Crank** - ignition switch
Lights up if the ignition switch is in the crank position.
- **Stop bar** - stop bar proximity switch status
Lights up when the stop bar is pushed and when the tray is closed.
- **Bonnet** - bonnet proximity switch status
Lights up when the bonnet is DOWN
- **Orange** - feed rollers backward button
Lights up when the orange button is pushed

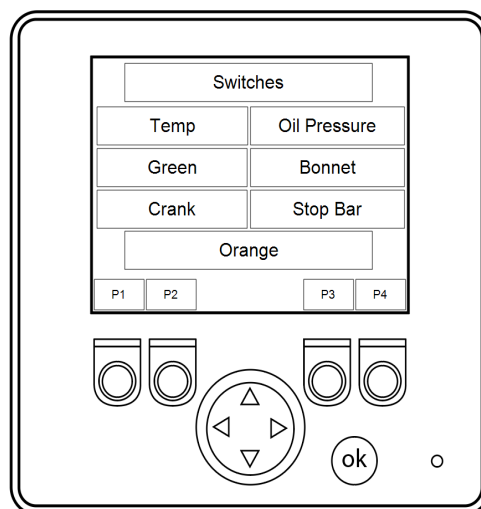


Figure 13 - Switch status screen

1.10.4 P3 - NO STRESS SYSTEM SETTINGS SCREEN

Push the P3 button to access the no stress system settings screen.

The RPM levels are set at the factory and do not require changing unless told to do so by Redwood Global Ltd.

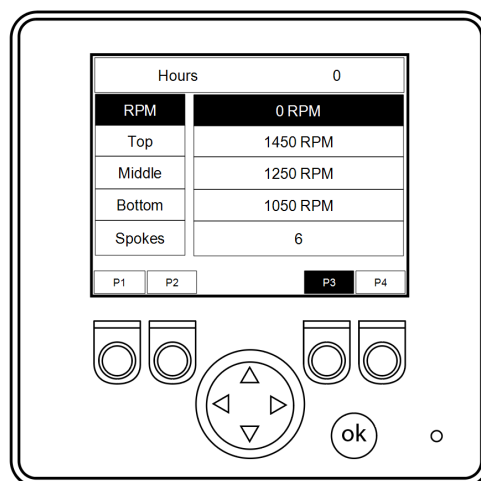



Figure 14 - No-stress settings screen

The PIN screen automatically displays if any setting changes are attempted.

1.10.5 PIN ENTRY SCREEN

The screen is only used to access and change factory default settings when told to do so by Redwood Global Ltd.

Use the  button, left-right, to move position, and up-down, to change the number.

Push the  button when complete.

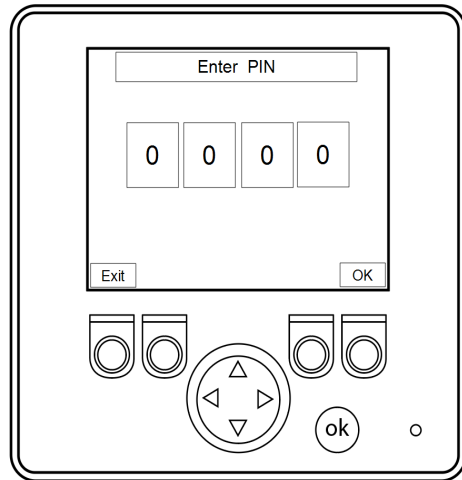


Figure 15 - PIN entry screen

1.11 IGNITION SWITCH

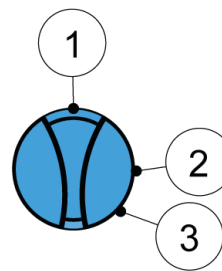
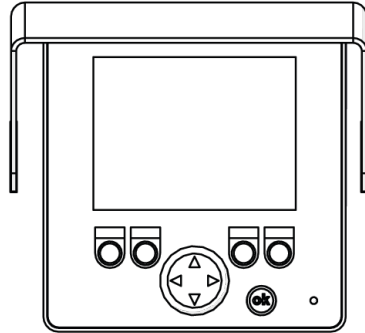


Figure 16 - Ignition switch

Off position (1, Figure 16)

This is the normal position when the machine is not in use.

On position (2, Figure 16)

This is the normal operating position. All electrical systems are on.

Start position (3, Figure 16)

This is the position for starting the engine. The key should be released from this position as soon as the engine starts.

1.12 MANUFACTURER'S STATUTORY PLATE

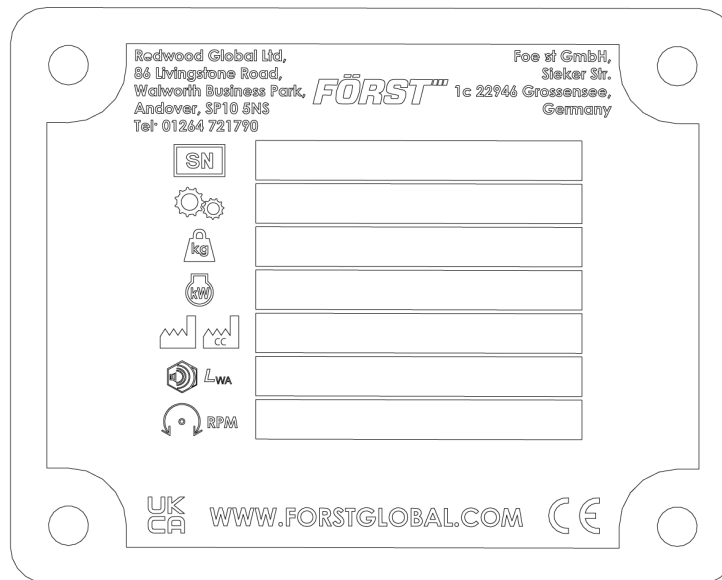


Figure 17 - Manufacturer's statutory plate

Information on the Manufacturer's Statutory Plate in line order from top to bottom is as follows:

- Manufacturing company and address
- Serial Number
- Machine designation
- Mass
- Power of prime mover
- Year of manufacture
- Sound power level
- Drive rotation and speed
- Website and CE Mark

1.13 VEHICLE IDENTIFICATION NUMBER (VIN) PLATE

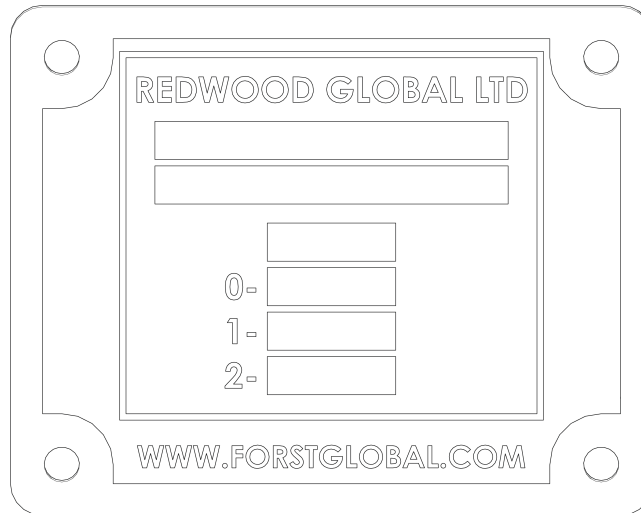


Figure 18 - Vehicle identification number

Information on the VIN Plate in line order from top to bottom is as follows:

1. Manufacturing company
2. Vehicle type approval number
3. 17-digit Vehicle Identification Number (VIN) construction
4. Gross Vehicle Weight (GVW)
5. 0- Nose weight
6. 1 - Axle 1 mass
7. 2 - Axle 2 mass

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CHAPTER 2: SAFETY INSTRUCTIONS

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2.1 SAFE WORKING

Before using this machine, make sure that you are trained and competent in its operation.

- Know the location of and how to use all the safety features.
- Know how to control the feed and stop the machine in an emergency.
- Be familiar with the hazards and safe working practices to prevent injury, damage to property, and machine.
- Also, be aware of the legal restrictions for personnel and towing with vehicles.



DANGER

NEVER operate the machine without the discharge chute attached. Doing so could result in serious injury.



DANGER

ALWAYS load wood from the sides of the hopper and never directly behind it.



WARNING

Prolonged exposure to vibration could lead to damage to joints, muscles, circulation and sensory nerves. It is recommended that the user operates within the safe exposure level. It is advised that the HSE Hand-Arm Vibration Exposer Calculator is utilised to calculate limits within your risk assessment.



WARNING

Only suitability trained or qualified personnel must operate this machine.

- Operators and service personnel must be above the minimum school leaving age (MSLA).
- Do not let anyone operate or service the machine who has not been fully trained.



WARNING

Always wear suitable personnel protective equipment (PPE) when operating the woodchipper machine.

Recommended PPE:

- Chainsaw safety helmet (EN 397) with mesh visor (EN 1731)
- Correctly rated ear defenders (EN 352)
- Work gloves with elasticated wrist bands (EN388)
- Steel toe cap boots (EN 345-1)
- Close fitting heavy duty non-slag clothing. High visibility clothing (EN 471), if needed

Avoid:

- Wearing rings, bracelets, watches or jewellery

**WARNING**

When the machine is In use, woodchip and debris are ejected with considerable force from the chute.

- Make sure the discharge chute directs woodchip in a safe direction to avoid injury or property damaged

**WARNING**

Keep children and animals away from the working area.

**WARNING**

Protect breathing with a face mask if appropriate. Some plant material can give off harmful dust and poisonous vapours. This may cause respiratory problems or serious poisoning. Check the material to be processed before starting.

**WARNING**

All personnel operating or feeding material into the machine must wear heavy duty non-slag clothing to help prevent being caught on material and drawn into the machine. The feed mechanism of this machine uses high powered hydraulic motors to drive sharp toothed rollers that feed material into the cutting blades. **DO NOT** take risks with it.

**WARNING**

Never climb onto the hopper area while the engine is running. If access is required for maintenance or to clear blockages:

- Stop the engine
- Remove the ignition key

**WARNING**

Material can be forcibly ejected from the hopper towards the operator. Make sure full head and face protection is worn.

**WARNING**

Very twisted material should be trimmed into manageable pieces. Failure to do this can result in material extending outside the hopper, moving aggressively side-to-side creating a hazard to the operator.

**WARNING**

Keep hands and feet outside the hopper. Do not attempt to force material into the machine by hand - use a piece of wood if necessary.

**WARNING**

Keep all guards and shields around any moving parts in place while the machine is operational.

**WARNING**

Do not remove, jam, disable or otherwise impede the effectiveness of any stop and reset controls.

**WARNING**

Do not position the machine in such a way that the in-feed is lower to the ground than the rest of the machine.

**WARNING**

Do not operate the machine inside a building or structure.

**WARNING**

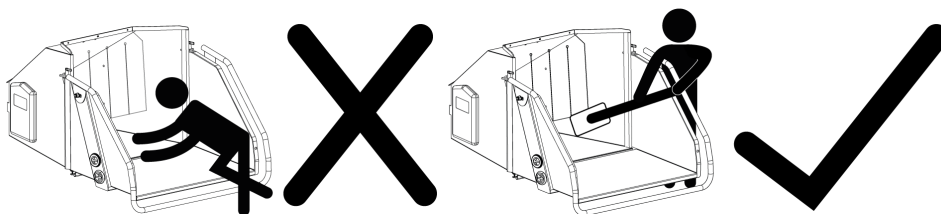
Stay clear of chipping area while machine is operational.

**WARNING**

The exhaust can get extremely hot and may cause serious burns. **DO NOT** make contact with the exhaust while the machine is operational or within 30 minutes of the machine being turned off.

**WARNING**

DO NOT stand directly in front of the in-feed hopper when using the machine. Loading should only be conducted from the side, please refer to the safe zoning area decal.





CAUTION

When operating the machine, be aware of your surroundings and work in a safe location.

- Position the machine:
 - on as firm a surface as possible and stabilise the machine
 - so that operators do not have to stand on embankments/slopes when feeding material into the machine
 - furthest from any local danger. For example, when working next to a road, position the machine on the road verge
 - away from drains and manhole covers
- Make sure the machine cannot move or topple when in use. If necessary, chock the wheels
- Do not use the machine in poor visibility or insufficient light
- Make sure ventilation is adequate and any exhaust fumes are vented into open air if working in an enclosed space
- Create a 10m exclusion zone around the woodchipper machine while machine is in operation On all reasonably foreseeable approaches to the work-site, erect warning and prohibition signs conforming to the Health and Safety (Safety Signs and Signals) Regulations 1996, indicating a hazardous work site and that unauthorised access is prohibited. In areas of very high public access, additional controls (e.g. barrier tape, barriers, extra manning) may be required
- A Code of Practice Make sure all operations near to highways are adequately signed with the appropriate notices as specified in the Department of Transport's Safety at street works and road works: A Code of Practice
- Make sure the discharge chute is positioned to prevent chips being blown onto the highway during roadside operations or in any direction where they can affect colleagues or members of the public
- Keep the work area free of material build up

NOTICE

If you are operating the machine outside the United Kingdom please refer to in-country safety standards.



CAUTION

Do not try to force material over 150mm in diameter into the machine.

2.2 GENERAL SAFETY



DO stop the machine before making any adjustments, refuelling or cleaning.

DO make sure all moving parts in the machine have stopped. Remove the ignition key before starting any maintenance or when the machine is left unattended.

DO make sure that the machine is level, well supported and cannot move during use.

DO run the machine at maximum throttle.

DO conduct regular machine checks for visual fluid leaks.

DO take regular breaks. Wearing protective equipment can be hot and tiring leading to a lack of concentration, increasing the risk of having an accident.

DO keep hands, feet and clothing out of the feed area, discharge chute and moving parts.

DO remove any debris attached to the wood, such as nails, wire or mesh before commencing work.



DO NOT use machine in poor visibility or insufficient light to see clearly.

DO NOT use or attempt to start the machine without the discharge chute or guards correctly and securely fitted.

DO NOT stand directly in front of the in-feed hopper when using the machine. Stand to one side.

DO NOT allow the following to enter the machine as damage is likely:

BRICKS	METAL
STRING	GLASS
CLOTH	RUBBER
PLASTIC	ROOTS
STONES	BEDDING PLANTS

DO NOT stand in front of the discharge chute.

DO NOT smoke when refuelling. Fuel is highly flammable and explosive in certain conditions.

DO NOT let anyone who has not received instruction, operate the machine.

DO NOT climb on the machine at any time except for the ride on plate fitted to tracked machines.

DO NOT handle material partially engaged in the machine while in operation.

DO NOT touch any exposed wiring while the machine is running.

2.3 NOISE TEST INFORMATION

Machine ST6D24

Notes Tested chipping 50 x 50mm pine or an equivalent type of timber 4m in length.

Noise levels above 91dB will be experienced at the working position and within a metre radius. Operators and personnel within a metre radius must wear appropriate ear protection at all times while machine is in operation to prevent the risk of hearing damage.

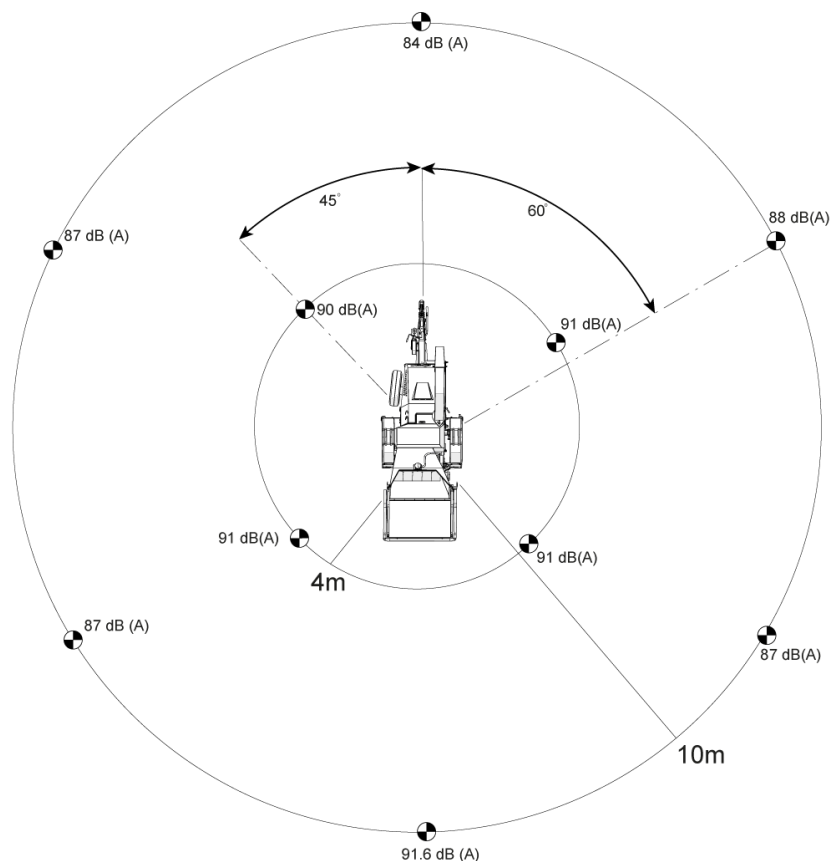



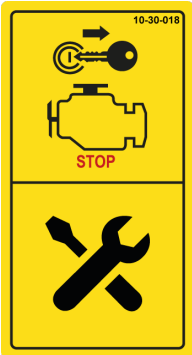




Figure 19 - Test results






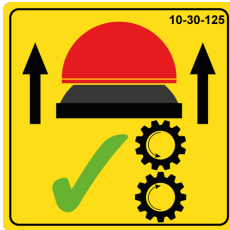
A-weighted emission sound pressure (beside operator's ear) $L_{pA} = 106.3$ Peak C-weighted instantaneous sound pressure (beside operator's ear) $LC_{peak} = 128.4$ dB(C). Results at 10 metre radius are calculated.

Guaranteed sound power: 118dB(A)

As required by Forestry machinery - Wood chippers - Safety BS EN 13525 and in line with Machinery Directive 2006/42/EC.

2.4 DECALS

Decal	Description	Decal	Description
	<p>CE (Conformité Européenne or European Conformity) mark. Manufacturer's declaration that the product complies with the essential requirements of the relevant European health, safety and environment protection legislation.</p> <p>UK Conformity Assessed marking is a certification mark that indicates conformity with the applicable requirements for products sold within Great Britain.</p>		<p>Ensure that all rotating parts have stopped before maintenance</p>
	<p>Warning: Risk on access to the infeed and/or chipping components (cutting, crushing and entanglement)</p>		<p>Warning: Risk of being pulled into the infeed mechanism.</p> <p>Warning: Stay within the designated manual loading area when feeding the chipper.</p> <p>Warning: Do not climb into the infeed chute</p>
	<p>Warning: Read the operators manuals before working on the machine</p>		<p>Turn the feed roller controls to 4.5 for optimal results when chipping leafy material.</p>

Decal	Description	Decal	Description
	<p>Use only close fitting gloves, suitable hearing protection and eye protection to protect against the risk of ejected material.</p>		<p>Apply 2x parts of grease to each grease nipple once a week.</p>
	<p>Tighten the flywheel nuts to 310Nm.</p> <p>Warning: danger of cutting</p>		<p>Warning: Do not run the engine with the discharge chute removed.</p>
	<p>Use only Diesel EN590 fuel for this machine</p>		<p>Pull the E-Stop up to engage the feed rollers if feed rollers are stopped.</p>

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CHAPTER 3: TRANSPORTATION AND STORAGE

In this chapter:

3.1 Connecting to the Tow Vehicle	46
3.2 Towing the Machine	49
3.3 Disconnecting from the Tow Vehicle	50
3.4 Machine lifting	51
3.5 Removing the discharge chute	52
3.6 Storage	54
3.6.1 Preparing the machine for storage	54
3.6.2 Put into storage	54
3.6.3 During storage	54
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3.1 CONNECTING TO THE TOW VEHICLE

NOTICE

When the machine is not connected to a tow vehicle, make sure:

- The handbrake is applied
- Secure the machine is place by using chocks behind each wheel
- The rear support stand is in the lowered position



WARNING

Make sure there is enough space behind the machine when parking. The machine can roll back 25-30 cm.

1. Lift the machine hitch by turning the jockey wheel handle anticlockwise until the hitch tow head is above the height of the vehicle ball hitch.
2. Make sure the tow ball is greased. Reverse the vehicle until the tow ball is directly below the machine tow hitch.
3. Attach the breakaway cable to a suitably strong point on the vehicle (Figure 20).



CAUTION

- The breakaway cable must pass correctly through the cable guide space
- The breakaway coupling cable must not wrap around the jockey wheel

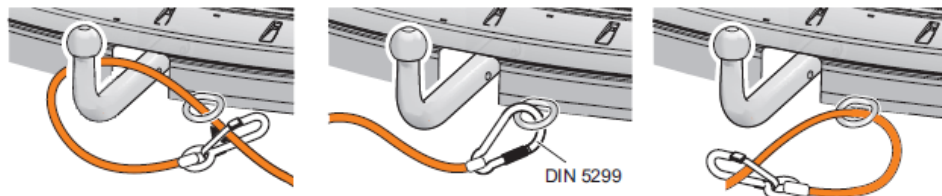


Figure 20 - Breakaway cable

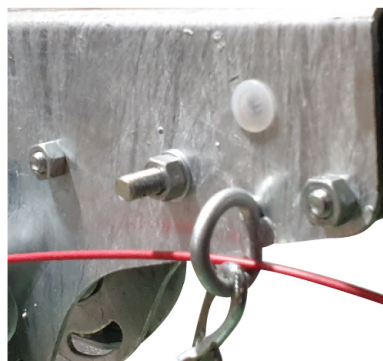


Figure 21 - Breakaway cable guide

4. Release the barrel lock.
5. Hold the handle on tow hitch, squeeze the catch (1, Figure 22) with your forefinger and lift the handle.

6. Wind the jockey wheel handle clockwise to lower the tow head onto the ball hitch.
7. Release the tow hitch handle and continue to wind the jockey wheel handle clockwise. The tow hitch should snap into place on the tow ball. If it doesn't, repeat the previous two steps.

NOTICE

The ball hitch is fully inserted and secure when the handle returns to the horizontal position and the green indicator is visible.

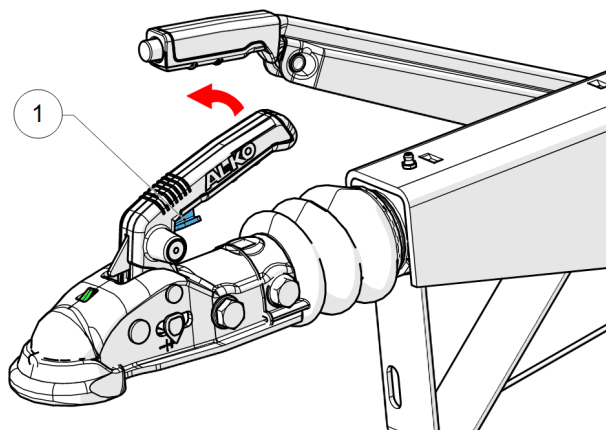


Figure 22 - Tow hitch handle

8. Wind jockey wheel up until fully retracted and the jockey wheel frame is seated in its notch on the stem. The machine's weight should be fully on the vehicle.
9. Release the jockey wheel clamp and slide the jockey wheel assembly fully up, then tighten the clamp.
10. Check that the wear indicator (1, Figure 23) is on the positive side of the limit mark (2, Figure 23).

**WARNING**

If the wear indicator is on the negative side of the limit mark, either the machine tow hitch or vehicle ball hitch have worn past their safe limit. Correct the defect before you tow the machine.

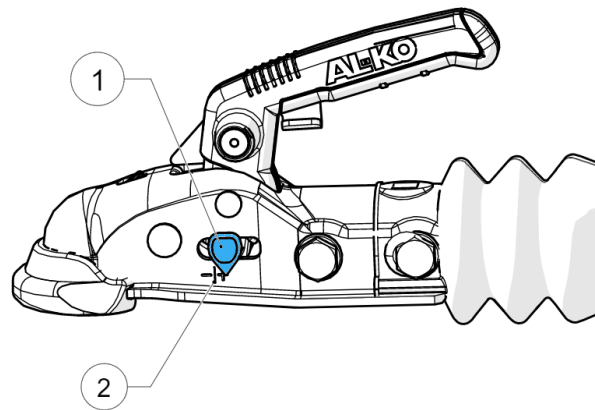


Figure 23 - Tow hitch wear indicator

11. Insert the barrel lock for security.
12. Connect the machine trailer extension plug into the vehicle trailer socket.
13. Check all machine lights and tow vehicle lights are working correctly.
14. The machine is now correctly connected to the tow vehicle.
15. Release the handbrake.
16. Remove the chocks.

3.2 TOWING THE MACHINE

1. Make sure that the machine is in transportation mode before departing:
 - a. Hopper tray is closed in the up position and the locking latch is fully engaged.
 - b. The discharge chute is securely fixed at the inboard position.
 - c. The jockey wheel is up, fully retracted.
 - d. The prop stand is raised (if applicable).
 - e. The handbrake is released.

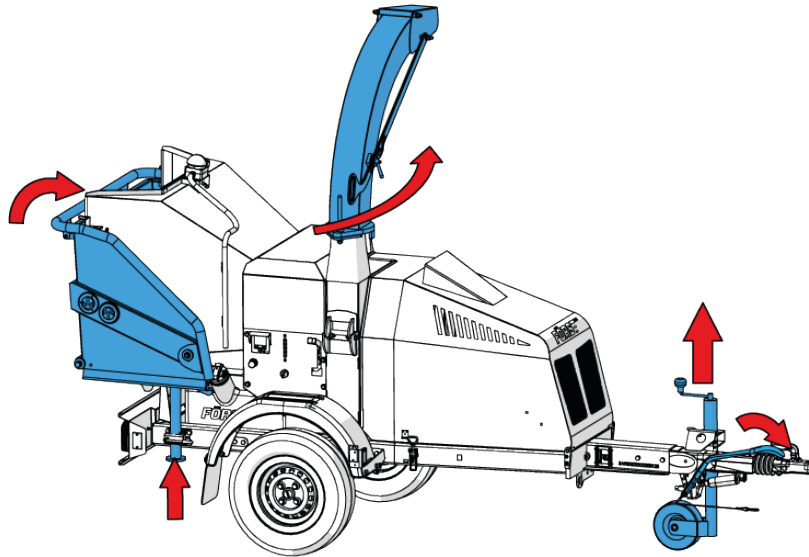


Figure 24 - Tow position

2. When towing the machine, obey the maximum legal towing limit for your country.
3. On very rough and uneven road surfaces, reduce the speed to protect the machine from undue vibration.
4. When off road:
 - a. Avoid objects that may collide with the underside of the machine
 - b. Avoid steep gradients
5. Avoid excessively pot holed ground.
6. Exercise extreme caution when reversing the machine as the short wheel base will react quickly to steering.
7. Clear the machine of any loose wood chip material before departing.
8. Keep tyre pressures inflated to 2.8 Bar or 41 psi.
9. Check the wheel nuts are tightened to 100 Nm.

3.3 DISCONNECTING FROM THE TOW VEHICLE



WARNING

Make sure there is enough space behind the machine when parking. The machine can roll back 25-30 cm.



CAUTION

Make sure that the jockey wheel is fastened tight before unhitching the machine. A loose jockey wheel may result on the machine dropping unexpectedly.

NOTICE

Unhitch the machine **before** lifting the handbrake. Lifting the handbrake before unhitching the machine will cause the machine to roll backwards.

NOTICE

When the machine is not connected to a tow vehicle, make sure:

- The handbrake is applied
- Secure the machine is place by using chocks behind each wheel
- The rear support stand is in the lowered position

1. Apply the handbrake.
2. Put chocks, if available, against the main wheels.
3. Release the jockey wheel clamp and slide the jockey wheel assembly fully down, then tighten the clamp.
4. Disconnect the breakaway cable from the tow vehicle.
5. Disconnect the machine trailer lighting plug from the vehicle trailer socket.
6. Release the barrel lock.
7. Hold the handle on tow head, squeeze the catch with your forefinger and lift the handle.
8. Wind the jockey wheel handle anticlockwise to until the tow head is away from the ball hitch.
9. Release the tow head handle.
10. Drive the tow vehicle clear of the machine.
11. Level the chassis by turning the jockey wheel handle clockwise or anticlockwise.
12. Insert the barrel lock for security.
13. The machine is now correctly disconnected from the tow vehicle.

3.4 MACHINE LIFTING



DANGER

The lifting eye should not be used as the single point for lifting.



WARNING

When lifting the woodchipper, be aware that the lifting eye can securely hold the woodchipper's weight only.

- Use a correctly rated safety shackle.
- Inspect the lifting eye before each use.
- Do not use the lifting eye if damaged.
- Do not use a hoist hook directly on the lifting eye.

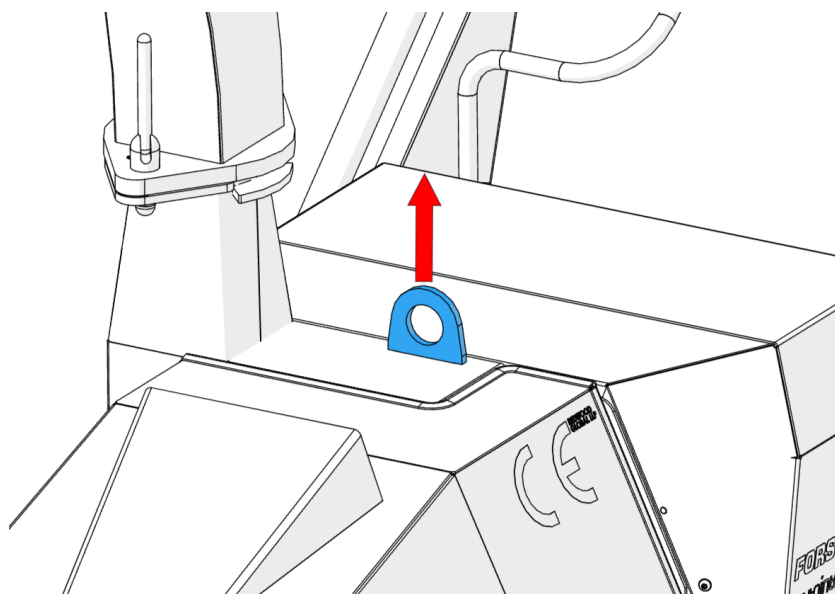


Figure 25 - Lifting eye

3.5 REMOVING THE DISCHARGE CHUTE



DANGER

Do not remove the rear clamp when removing the chute. Doing so will result in the chute falling.

The discharge chute only needs to be removed for storage and transportation purposes. Under no other circumstances should the discharge chute be removed.

1. Stop the engine.
2. Remove the ignition key and keep in a safe place.
3. Rotate the discharge chute so that it is not hanging over the machine.
4. Loosen the front chute rotation clamp by rotating the clamp lever anti-clockwise.

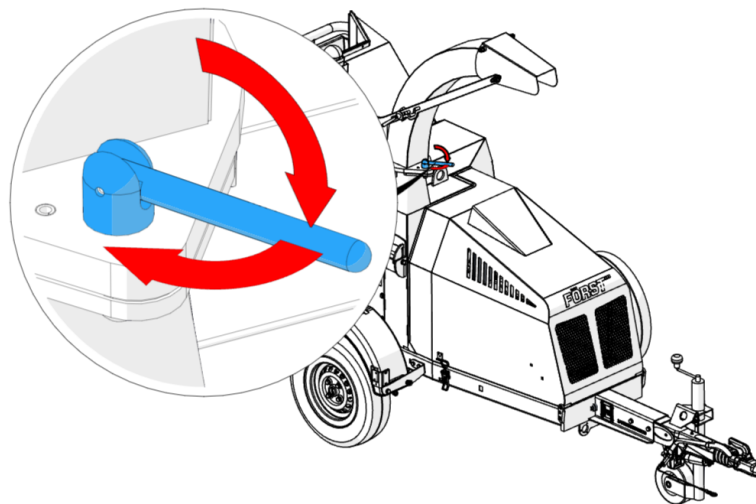


Figure 26 - Chute front rotation clamp

5. Remove both the clamp and the clamp nut and put them somewhere safe.

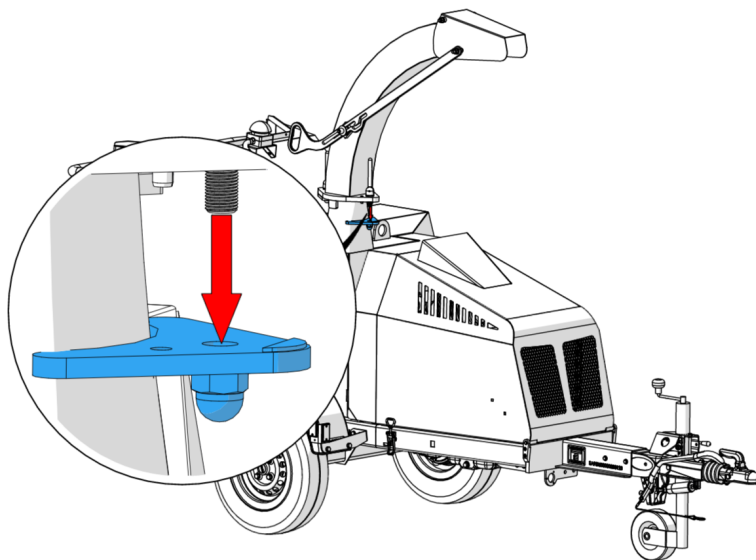


Figure 27 - Remove clamp and nut

6. Loosen the rear clamp by rotating the clamp lever anti-clockwise.

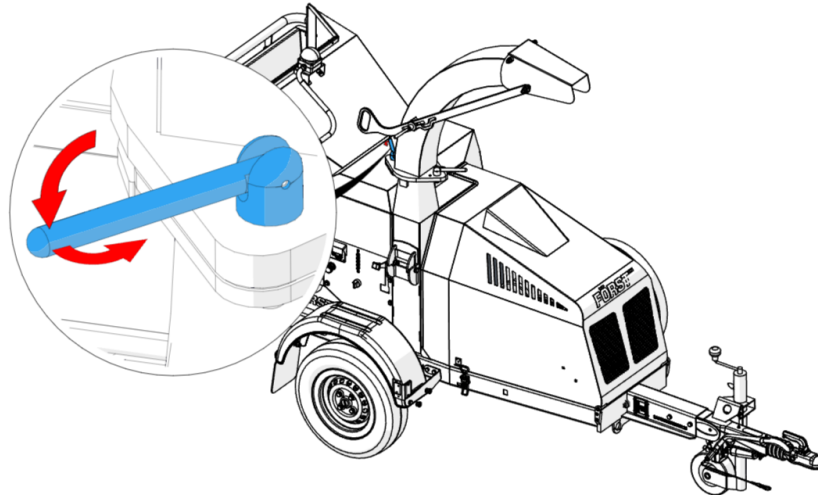


Figure 28 - Loosen the rear clamp

7. Using both hands, carefully slide the chute backwards removing it from the machine.

3.6 STORAGE

If the machine will not be used for an extended period, you must store the machine correctly. If you prepare the machine carefully and apply on-going care you can prevent deterioration and damage to the machine while it is in storage.

3.6.1 PREPARING THE MACHINE FOR STORAGE

1. Clean the machine to remove all unwanted material and corrosive products.
2. Dry the machine to remove solvents and moisture.
3. Apply grease to the moving parts.
4. Examine the machine for worn or damaged parts. Replace if necessary.
5. Fill the fuel tank to prevent a build up of condensation in the tank.
6. Examine all fluid levels. Top up if necessary.
7. Make sure tyre pressures are correct (low pressures can result in cracks in the side wall).
8. Rotate the discharge chute so that it is positioned over the centre of the machine or remove the discharge chute.

3.6.2 PUT INTO STORAGE

1. Park the machine on solid, level ground.
 - a. Park the machine in an area where it is easy to access. (In case the machine does not start at the end of the storage period).
 - b. Put suitable timbers under the machine to eliminate direct contact with the ground.
2. Remove the ignition key.
3. Remove the battery.
 - a. Keep the battery in warm, dry conditions.
 - b. Charge the battery periodically.
4. If you keep the machine outdoors, cover the machine with tarpaulins or plastic sheets.

3.6.3 DURING STORAGE

Operate the machine functions each week to prevent a build up of rust in the engine and hydraulic circuits and to minimise the deterioration of the hydraulic seals.

1. Remove any covers.
2. Examine all fluid levels. If necessary, add more fuel.
3. Install a charged battery.
4. Start the engine.
5. Operate the feed roller controls. Make sure that the feed roller functions operate correctly.
6. Prepare the machine for storage.

3.6.4 TAKE OUT OF STORAGE

1. Remove any covers.
2. Examine all fluid levels. If necessary replace the fluid or add more fluid.
3. Check the pressure and condition of the tyres.
4. Clean the machine to remove all unwanted material and corrosive products. Dry the machine to remove solvents and moisture.
5. Start the engine.
6. Operate the feed roller controls. Make sure that the feed roller functions operate correctly.

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CHAPTER 4: OPERATION

In this chapter:

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4.3 Starting the Machine	61
4.4 Safety & Function Test	63
Green and orange hopper buttons	63
4.5 Feed Roller Speed Adjustment	65
4.6 Shutting Down the Machine	66
4.7 Removing blockages	67

4.1 PREPARATION FOR USE

Do not attempt to operate a newly delivered machine before complying with the preparation for use instructions. The operator must be thoroughly familiar with the operating and safety instructions before using the machine.

General

The machine has been lubricated, adjusted and tested by the manufacturer prior to delivery; however a new unit must be properly prepared for service by carrying out the daily checks.

NOTICE

When the machine is new, the hydraulic oil level may drop during initial use. Regularly check the level and top-up until the level settles at the bottom of the tank when cold. If a top-up is required, thoroughly clean around the filler cap before removing to help prevent debris falling into the oil tank, top up as required and replace the filler cap.

4.2 POSITIONING THE MACHINE FOR USE



WARNING

Take care when lowering and lifting the hopper. Improperly handling the hopper can result in injury.



CAUTION

Obey all relevant safety warnings when positioning the machine for operation.

NOTICE

Only disconnect the machine from the tow vehicle for operation if the machine has a rear support stand that can be lowered, wheel chocks are against the main wheels and you are satisfied that the machine is stable and safe to operate.

To set up the machine for operation follow the procedure below.

1. Make sure the machine is on even, level, and stable ground.

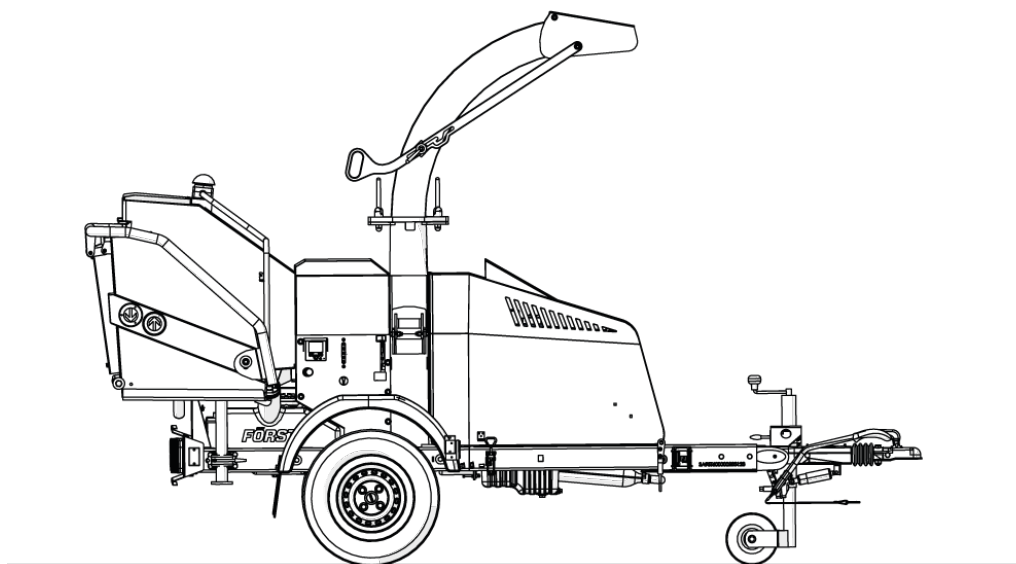


Figure 29 - Positioning the machine

2. Disengage both hopper tray locking latches.

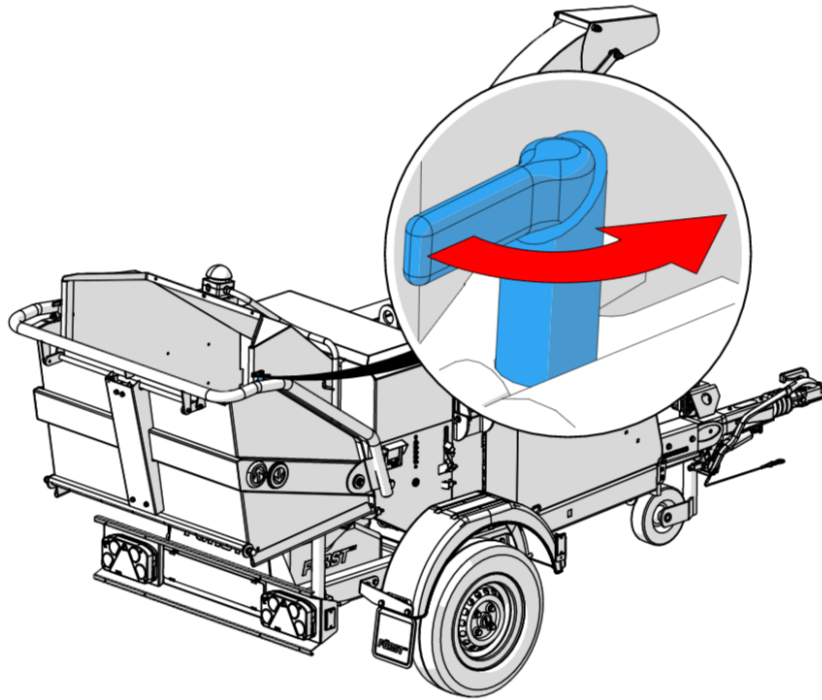


Figure 30 - Hopper tray locking latch

3. Lower the hopper tray in a controlled manner (do not drop the hopper tray).
4. Engage the locking latches, locking the hopper tray in the down position.

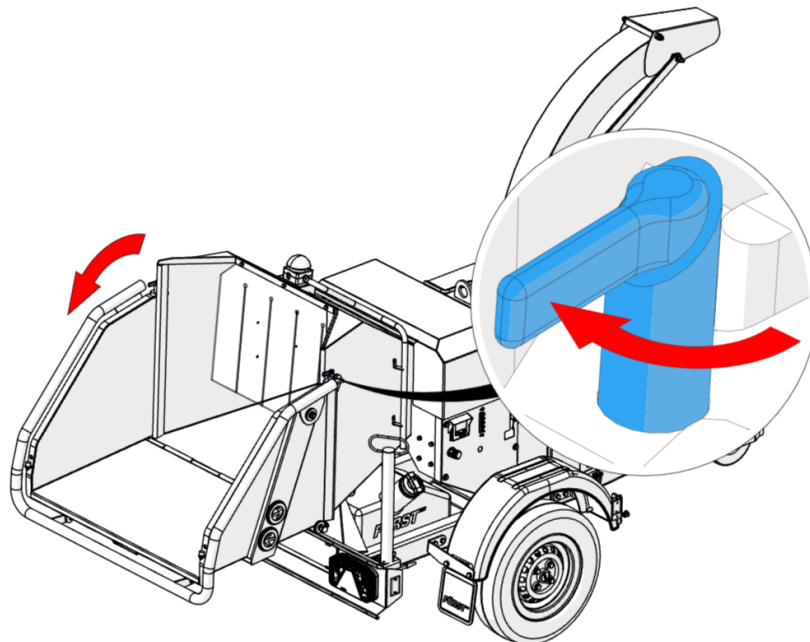


Figure 31 - Hopper tray locked down

5. Rotate the discharge chute to direct woodchip in a safe direction to avoid injury or property damaged.
6. You are now ready to start the engine.

4.3 STARTING THE MACHINE

Carry out daily checks before first use of machine everyday.

To start safely, follow the start up procedure below.

1. Insert the key into the ignition.
2. Make sure that the discharge chute is pointing in a safe direction.
3. Turn the key 90° clockwise.
The screen switches on.

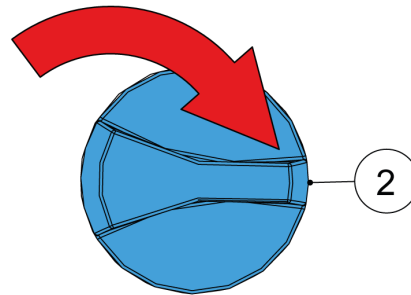


Figure 32 - Key in the ON position

4. After the screen has switched on, turn the key 45° clockwise. Hold the key in this position until the engine starts or the crank cycle finishes.



CAUTION

Do not operate the starter motor for more than 10 seconds. If the engine does not start turn the ignition key to off, wait 30 seconds, and then start the engine.

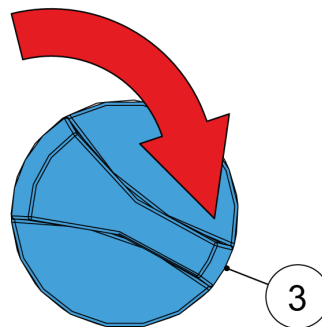


Figure 33 - Key in the engine crank position

- If the engine doesn't fire, turn the key to the OFF position and return to step 3.
 - If the engine doesn't fire after trying three times, check for faults.
 - ▶ For more information, refer to "Troubleshooting" on page 105
5. Once engine has started, allow the engine to idle for 30 seconds for the oil to flow around the engine before slowly increasing the speed to maximum.
 6. Increase speed to maximum.

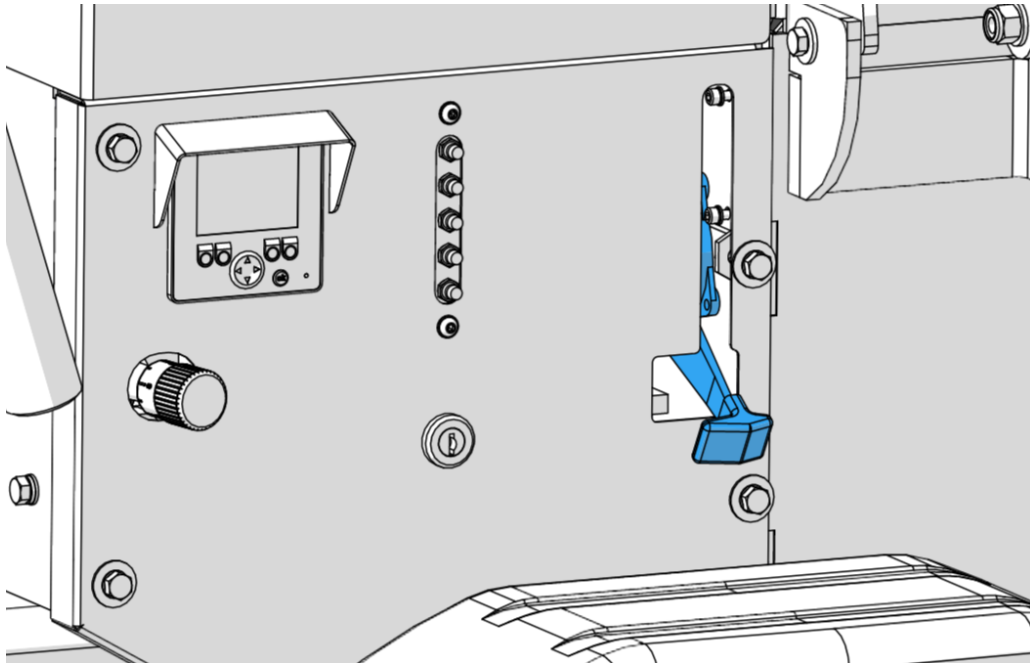


Figure 34 - Increase speed

7. Check the safety system is functioning correctly.
8. The machine is now ready for use. Wait until the engine is warm before heavy use.

4.4 SAFETY & FUNCTION TEST

The safety & function test makes sure that the safety devices and controls on the machine are working correctly.



WARNING

If any of these checks fail, turn off the machine, remove the key from the ignition switch, and contact FörstAssist.



CAUTION

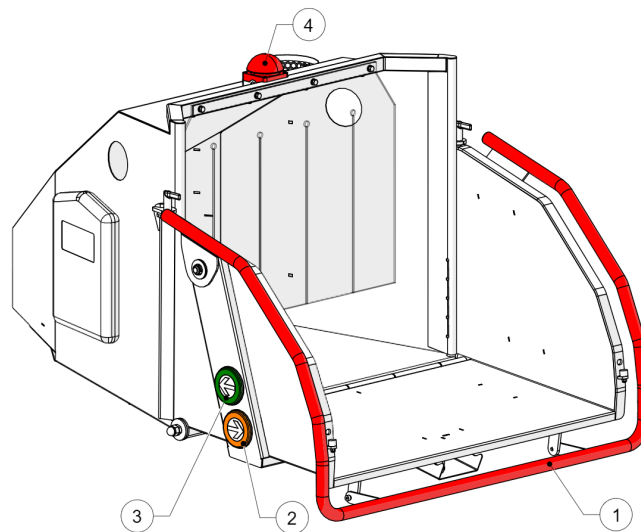
Faulty or malfunctioning safety devices and controls can put users at risk of injury. If the machine fails any of the safety and function checks, do not use it.

GREEN AND ORANGE HOPPER BUTTONS

Table 2 - Safety and function test

	Action	Expected outcome	
1	Visually inspect the stop bar, stop bar damper, stop bar sensor, hopper tray sensor and hopper tray buttons.	No signs of damage.	<input type="checkbox"/>
2	Visually inspect the E-stops.	No signs of damage and in reset position.	<input type="checkbox"/>
3	Start the engine.		<input type="checkbox"/>
4	Push the green and orange hopper tray buttons on either side of the hopper tray.	The rollers do not turn.	<input type="checkbox"/>
5	Lower the hopper tray.		<input type="checkbox"/>
6	On the right-hand side of the hopper tray, do the following:		<input type="checkbox"/>
	a. Push the green hopper tray button.	The feed rollers do not turn.	<input type="checkbox"/>
	b. Push and hold the orange hopper tray button.	The feed rollers turn backwards continuously while held.	<input type="checkbox"/>
7	On the left-hand side of the hopper tray, repeat step 6		<input type="checkbox"/>
8	Increase the engine speed to maximum RPM.		<input type="checkbox"/>
9	On the right-hand side of the hopper tray, do the following:		<input type="checkbox"/>
	a. Push the green hopper tray button.	The feed rollers turn forwards.	<input type="checkbox"/>
	b. Push and hold the orange hopper tray button.	The feed rollers turn backwards continuously while held.	<input type="checkbox"/>
	c. Push the stop bar.	The feed rollers stop.	<input type="checkbox"/>
10	On the left-hand side of the hopper tray, repeat step 9.		<input type="checkbox"/>
11	Push any green hopper tray button.	The feed rollers turn forwards.	<input type="checkbox"/>
12	Reduce the engine speed to idle.	The feed rollers stop.	<input type="checkbox"/>
13	Increase the engine speed to maximum RPM.	The feed rollers turn forwards.	<input type="checkbox"/>
14	Turn the feed roller flow control valve between 1 and 10.	The speed of the feed rollers decreases and increases.	<input type="checkbox"/>

	Action	Expected outcome	
15	Close the hopper tray.	The feed rollers stop.	<input type="checkbox"/>
16	Reduce the engine speed to idle.	Allow the machine to run for 30s.	<input type="checkbox"/>
17	Push the orange or green hopper tray buttons.	The feed rollers do not turn.	<input type="checkbox"/>
18	Open the bonnet.	The engine shuts down.	<input type="checkbox"/>
19	Close the bonnet.		<input type="checkbox"/>
20	Do the following for each E-Stop button.		<input type="checkbox"/>
	a. Restart the woodchipper.		<input type="checkbox"/>
	b. Lower the hopper tray.		<input type="checkbox"/>
	c. Increase the engine speed to maximum RPM.		<input type="checkbox"/>
	d. Push any green hopper tray button.	The feed rollers turn forwards.	<input type="checkbox"/>
	e. Push the E-Stop button.	The feed rollers stop or the woodchipper shuts down.	<input type="checkbox"/>
	f. Reduce the engine speed to idle.		<input type="checkbox"/>
	g. Reset the E-Stop button.		<input type="checkbox"/>
21	Turn the key to the off position and remove it from the ignition.		<input type="checkbox"/>



- | | |
|-------------------------|------------------------|
| 1 Red stop bar | 3 Green forward button |
| 2 Orange reverse button | 4 E-stop |

Figure 35 - Feed roller controls

4.5 FEED ROLLER SPEED ADJUSTMENT

The feed roller speed can be adjusted to suit the material being chipped, refer to Figure 36.

1. Turn dial to align number with paint spot.
2. Set the feed roller speed so that the No-Stress operates as little as possible, this will give the highest throughput.
3. When feeding Leylandii or leafy material, set the feed roller speed to **4.5**.
4. Control valve speed adjustment.

Position indicated by paint spot (1, Figure 36):

- 0 = Minimum
- 10 = Maximum

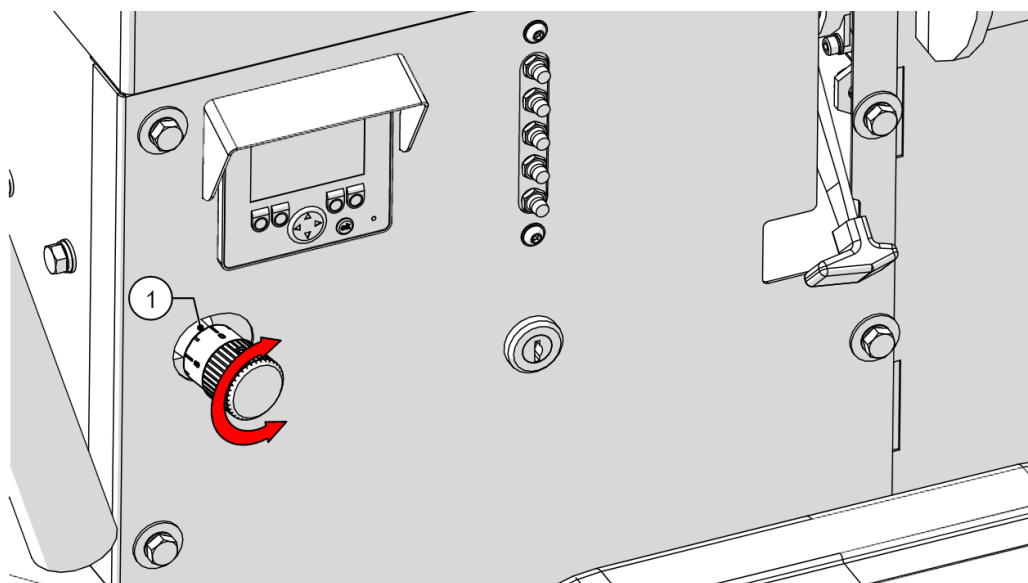


Figure 36 - Feed roller speed adjustment

4.6 SHUTTING DOWN THE MACHINE

To shut down safely, follow the procedure below.

1. Reduce the speed to idle.

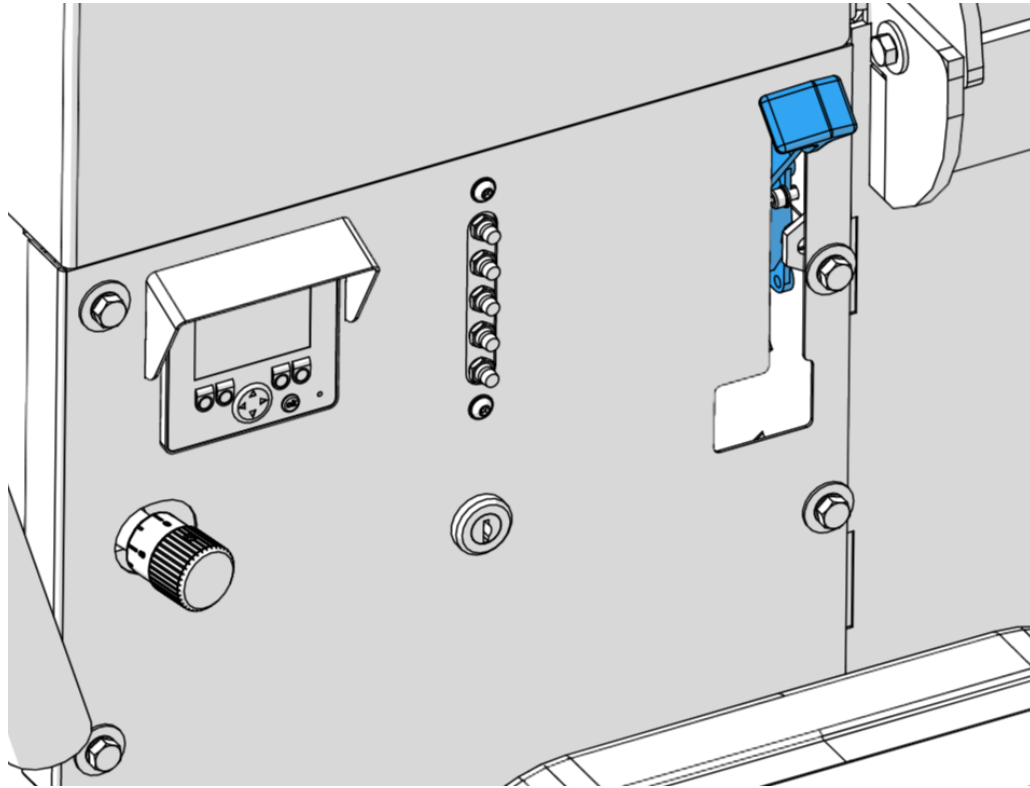


Figure 37 - Idle

2. Allow the engine to run unloaded and idle for 30 seconds.
3. Turn the key 90° anticlockwise.

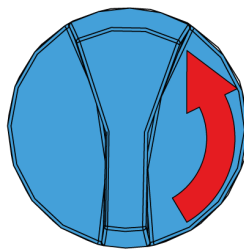


Figure 38 - Key in the OFF position

4. Wait until the engine comes to a complete stop.
5. Remove the ignition key and keep it in a safe place.

4.7 REMOVING BLOCKAGES

Be careful, whatever is fed into the machine has to come out of the discharge chute.



DANGER

Stop the engine before attempting to remove any blockages in the machine. Failure to do so may result in serious injury and loss of life.



CAUTION

Take care when clearing any blockages, potential energy in the machine can cause sudden movements between the teeth and in feed components.



CAUTION

Always monitor the woodchip flow out of the discharge chute. If the flow stops, **stop feeding material immediately**. Continuing to feed material will further compact a blockage and make it more difficult to clear.

1. Stop the engine
2. Remove the ignition key and keep in a safe place.

Check the discharge chute:

3. Remove the discharge chute.
4. Make sure that there is no blockage in the discharge chute.
If the discharge chute is blocked, remove the unwanted material.

Check the flywheel and chipping chamber:



WARNING

When moving the flywheel in either direction, position your hands correctly to avoid injury. Position your hands as shown in Figure 39 and Figure 40.

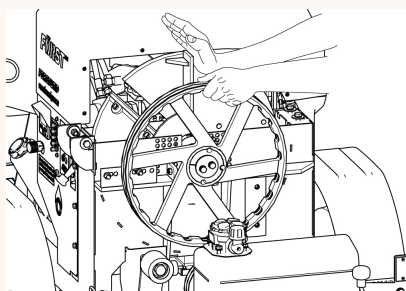


Figure 39 - Pushing the flywheel away from you

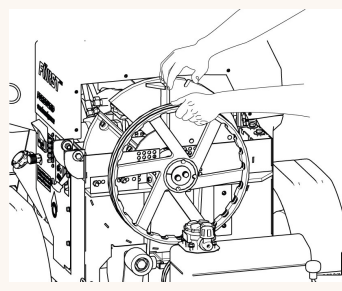


Figure 40 - Pulling the flywheel towards you

5. Check if the flywheel is free to rotate.
6. If the flywheel does not rotate freely do the following:
7. Wearing protective gloves and using a **piece of wood**, carefully clean out the chipping chamber.

Check the feed rollers:

8. Open the bonnet.
9. Open the chipping chamber cover.
10. Using a suitable tool, loosen the nuts located on top of the spring hangers.

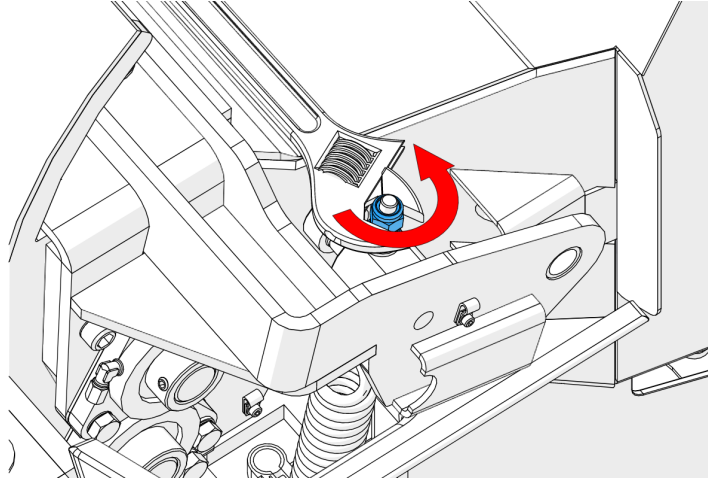


Figure 41 - Spring hanger

11. Put the top feed roller lifting tool (1, Figure 42) into the slot (2, Figure 42).

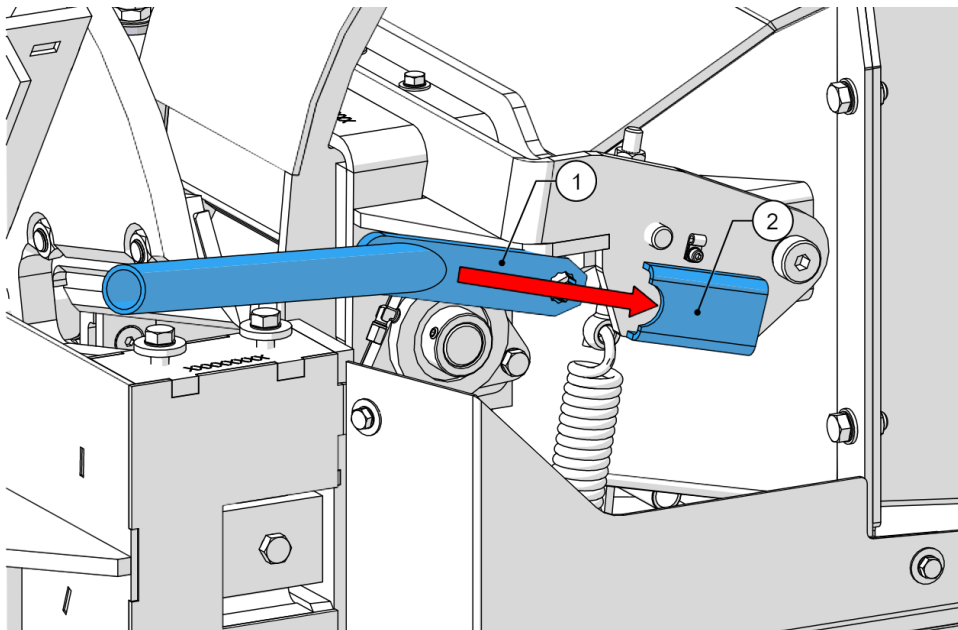


Figure 42 - Feed roller spring tension

12. 2x people are needed for this step. One person lifts the top feed roller (2, Figure 43) to the fully open position while the other person, wearing protective gloves and using a piece of wood, carefully clears the blockage from inside the feed chamber.

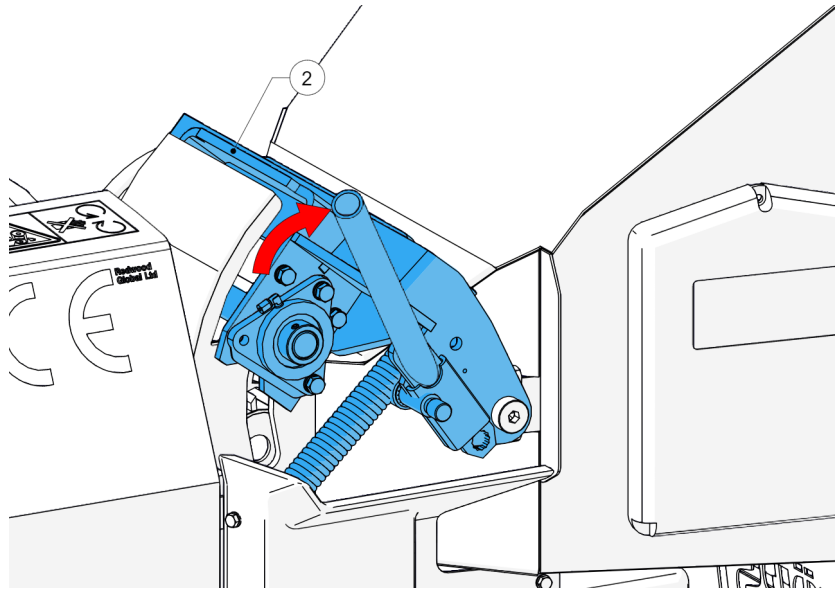


Figure 43 - Raising the top feed roller housing



WARNING

Be careful; this is the machines cutting zone. The top and bottom feed rollers have sharp teeth and, the flywheel cutting blades are not far from them. **Do not put your hands into this area.**

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CHAPTER 5: MAINTENANCE

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5.1 ROUTINE MAINTENANCE



WARNING

Make sure the key is removed from the ignition before commencing any service or maintenance on the machine.



WARNING

Exercise extreme care when checking for leaks. Hot liquid may cause scalding.



WARNING

Exercise extreme care to avoid injury when removing and replacing blades and anvils. The flywheel can turn creating crush and cutting points in and around the chipping chamber.



WARNING

Beware of hydraulic oil leaks, they can cause serious injury while the engine is running and the system is under pressure. A leak can easily inject high pressure oil deep into flesh and blood stream requiring immediate medical attention. **Do not check for leaks while the engine is running.** Hoses to the feed roller hydraulic motors are the most likely to become damaged as they are constantly moving during use. If hoses are replaced, all seals must be replaced at the same time.



WARNING

Damaged hydraulic hoses can cause fatal accidents. Inspect the hoses regularly. Do not use the machine if a hose or hose fitting is damaged.



WARNING

Fluid Under Pressure.

Fine jets of fluid at high pressure can penetrate the skin. Keep face and hands well clear of fluid under pressure and wear protective glasses and gloves. **Turn off the engine before checking for leaks.** If fluid penetrates your skin, get medical help immediately.

NOTICE

When the machine is new, the hydraulic oil level may drop during initial use. Regularly check and top-up until the level settles. If a top up is required, thoroughly clean around filler cap before removing to help prevent debris falling into oil tank, top up as required and replace filler cap.

5.2 DAILY CHECKS

Perform the following checks before putting the unit into operational service and before each operational day.

Table 3 - Daily checks

Item	Check	Further action	✓/X
1	Nuts, bolts and washers secure	Visual check of all nuts, bolts, and washers for security	<input type="checkbox"/>
2	Check the reflectors	All reflectors fitted and undamaged	<input type="checkbox"/>
3	Check the tow hitch assembly	<ul style="list-style-type: none"> • Wear indicator OK when connected • Brake away cable condition 	<input type="checkbox"/>
4	Check the handbrake lever	Operates correctly Holds machine when applied If faulty, contact an agent	<input type="checkbox"/>
5	Check the jockey wheel assembly	Free to operate correctly	<input type="checkbox"/>
6	Check the lighting cable and adaptor	Undamaged	<input type="checkbox"/>
7	Check all fluid levels	<ul style="list-style-type: none"> • Engine oil • Coolant • Hydraulic oil 	<input type="checkbox"/>
8	Check the radiator	Free from dirt and debris	<input type="checkbox"/>
9	Check the cooling fan	Free from dirt and debris	<input type="checkbox"/>
10	Proximity sensors are not damaged and work correctly	<ul style="list-style-type: none"> • Hopper tray • Stop bar 	<input type="checkbox"/>
11	Discharge chute	<ul style="list-style-type: none"> • Chute clamps - function and security • Deflector handle - fitted and secure 	<input type="checkbox"/>
12	Fuel tank	Fuel level and free from debris inside	<input type="checkbox"/>
13	Check the stop bar	<ul style="list-style-type: none"> • Free to operate • Feed rollers stop when pressed 	<input type="checkbox"/>
14	Check the E-Stop (if fitted)	<ul style="list-style-type: none"> • Free to operate • Feed rollers stop when pressed 	<input type="checkbox"/>
15	Check the hopper tray buttons	<ul style="list-style-type: none"> • Free from damage • Function correctly <p>► For more information, refer to "Safety & Function Test" on page 63</p>	<input type="checkbox"/>
16	Feed roller function	Feed rollers operate backwards and forwards at maximum RPM	<input type="checkbox"/>

Item	Check	Further action	✓ / X
17	Check the hopper tray catches	Secure hopper tray	<input type="checkbox"/>
18	Check the battery	<ul style="list-style-type: none"> • Terminals secure • Clamp secure 	<input type="checkbox"/>
19	Check for fluid leaks	Visual check for any fluid leaks	<input type="checkbox"/>
20	Check the lights	All lights working correctly and in good condition	<input type="checkbox"/>
21	Check the tyre pressure	2.8 bar (41 psi)	<input type="checkbox"/>
Additional comments:			
<p>Date of check:</p> <p>Individual (Print Name):</p> <p>Individual (Signature):</p>			

5.3 WEEKLY MAINTENANCE CHECKS

Perform the following checks every week, or after every 8 hours of use.

Table 4 - Weekly checks

Item	Check	Further action	✓ / X
1	Carry out all pre-use checks		<input type="checkbox"/>
2	Grease the bearings: Grease the nipples in the grease manifold	Apply 2 pumps of grease per grease nipple. (If in a low ambient temperate, grease with engine running and feed rollers turning)	<input type="checkbox"/>
3	Grease the tow hitch assembly: Two grease nipples in the tow hitch assembly	2 pumps of grease on all grease nipples	<input type="checkbox"/>
4	Check for any debris accumulated around the exhaust system	Remove if present	<input type="checkbox"/>
5	Check the main belt tension	Adjust if required	<input type="checkbox"/>
6	Check the blade condition	Replace if required	<input type="checkbox"/>
7	Check the anvils	Turn or replace if required ▶ Refer to "Turning or replacing the main anvil" on page 88 ▶ Refer to "Turning or Replacing the Main Anvil" on page 1	<input type="checkbox"/>
8	Check the Flywheel main bearings	<ul style="list-style-type: none"> • Good general condition • Free from damage 	<input type="checkbox"/>
9	Check the pulleys and taper lock on the flywheel	<ul style="list-style-type: none"> • Undamaged 	<input type="checkbox"/>
10	Check the top feed roller spring tension	Adjust if required	<input type="checkbox"/>
11	Check for any debris accumulated in the top feed roller assembly and around the assembly	Remove if present	<input type="checkbox"/>
12	Check the feed roller motor mounts	Secure and undamaged Tighten if required	<input type="checkbox"/>
13	Check the side panels	Behind panel is clear of debris - remove panel if required	<input type="checkbox"/>
14	Check the battery terminals	Tighten if loose	<input type="checkbox"/>
15	Visually check all electrical wiring	Cables and conduit secure and undamaged	<input type="checkbox"/>

Item	Check	Further action	✓ / X
16	Visually check all hydraulic components	<ul style="list-style-type: none"> Hoses secure All components free of leaks 	<input type="checkbox"/>
17	Check the safety decals	Decals are fitted, legible and undamaged	<input type="checkbox"/>
18	Check the axle condition	<ul style="list-style-type: none"> Wheel alignment Axle mount condition, both sides 	<input type="checkbox"/>
19	Check the tyre and rim assembly	<ul style="list-style-type: none"> Tyre tread depth Sidewall undamaged Rim undamaged 	<input type="checkbox"/>
20	Check the wheel nuts	Check wheel nut, tighten (100Nm)	<input type="checkbox"/>
21	Check the brakes	Check that the brakes are working correctly and adjust if required	<input type="checkbox"/>
22	Make sure the service schedule is up to date	Is the machine due a service	<input type="checkbox"/>
Additional comments:			
Date of check:			
Individual (Print Name):			
Individual (Signature):			

NOTICE

If any fault is found, contact FörstAssist immediately.

For additional sheets go to www.forstglobal.com.

5.4 ROUTINE CLEANING

5.4.1 PRESSURE WASHING

**CAUTION**

The engine and other components could be damaged by high pressure washing systems. Special precautions must be taken if the machine is to be washed using a high pressure system.

NOTICE

Make sure that the alternator, starter motor, electrical control box and any other electrical components are shielded and not directly cleaned by the high pressure cleaning system. Do not aim the water jet directly at bearings, oil seals or the engine air induction and cooling system.

5.5 OPENING THE BONNET

To access the engine:

1. Stop the engine.
2. Remove the key from the ignition and keep in a safe place.
3. Release the two bonnet catches.
4. Open the bonnet cover.

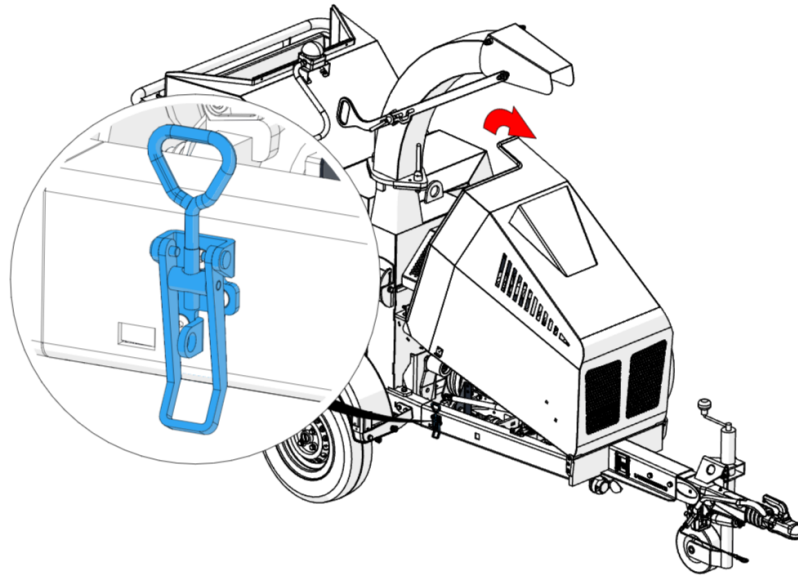


Figure 44 - Bonnet

5.6 OPENING THE CHIPPING CHAMBER COVER

To access the chipping chamber:

1. Stop the engine.
2. Remove the key from the ignition and keep in a safe place.
3. Open the bonnet.
4. Rotate the discharge chute to point over the side of the machine.

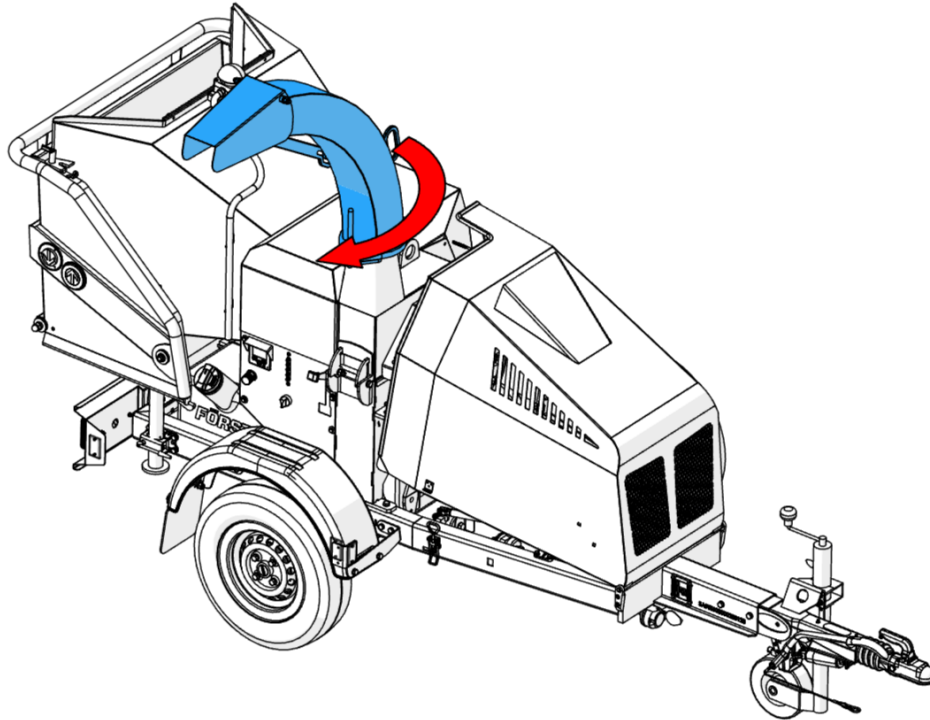


Figure 45 - Rotate the discharge chute

5. Remove the two bolts holding the chipping chamber cover closed (Figure 46).

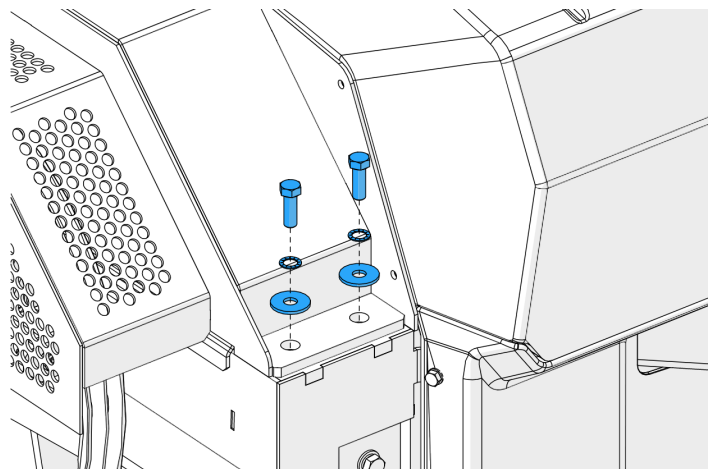


Figure 46 - Chipping chamber cover bolts

- Using the discharge chute as a lever, carefully open the chipping chamber cover and let it come to rest on the hinge stops.

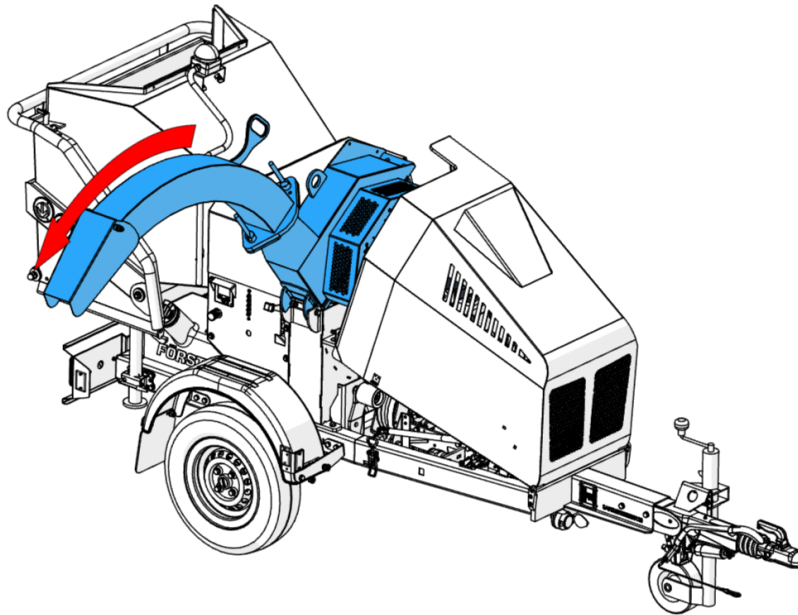


Figure 47 - Open chipping chamber cover

NOTICE

When closing the chipping chamber, carry out these tasks in reverse. When installing the two chipping chamber cover bolts, torque to **86Nm**.

5.7 REMOVING THE PANEL

Removing the panel will give you access to the following:

- Battery
- Stone trap
- Fuses
- Spring

To remove the side panel:

1. Stop the engine.
2. Remove the key from the ignition and keep in a safe place.
3. Remove the bolts securing the panel (2, Figure 48).
4. Remove the panel (1, Figure 49).

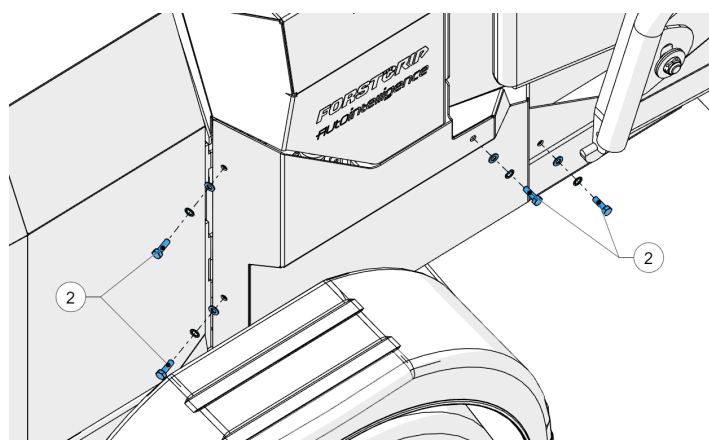


Figure 48 - Remove bolts

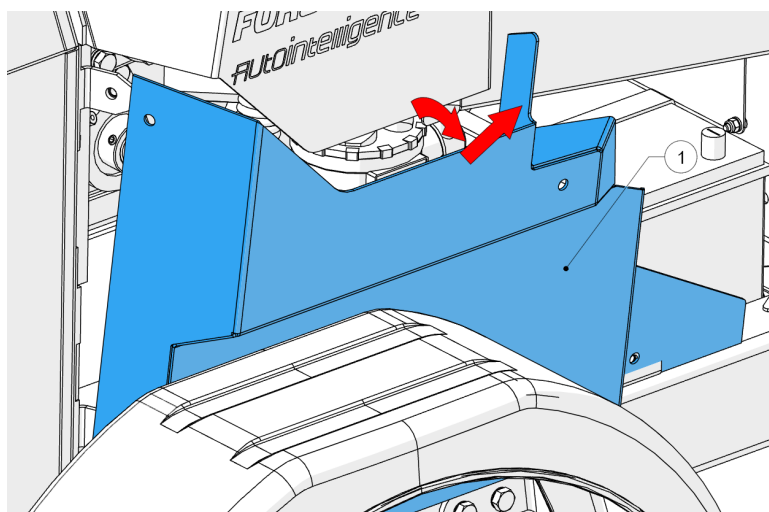


Figure 49 - Remove panel

5.8 CHANGING THE BLADES



WARNING

The blades must not be used beyond the wear mark. Failure to comply with this could result in damaging the machine, injury, or loss of life.



WARNING

When changing the blades, be extremely careful of sharp edges.



WARNING

Rigger gloves must be worn whilst changing the blades. Hold the blades by the flat end.



WARNING

When moving the flywheel in any direction, position your hands correctly to avoid injury. Position your hands as shown below:

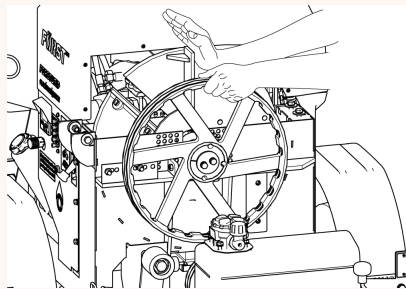


Figure 50 - Pushing the flywheel away from you

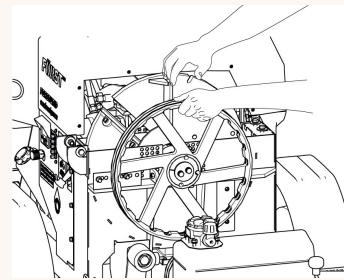


Figure 51 - Pulling the flywheel towards you



CAUTION

Failure to keep blades sharp will overload the engine and bearings which could result in a machine breakdown.

1. Stop the engine.
2. Remove the key from the ignition and keep in a safe place.
3. Disconnect the battery leads.
4. Open the bonnet.

5. Open the chipping chamber cover.

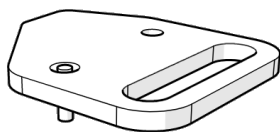


Figure 52 - Flywheel locking tool

6. Turn the flywheel until it is in the locking position (Figure 53).
7. Insert the flywheel locking tool into the groove on the flywheel. The groove becomes visible once the wheel is in the correct position (Figure 53).
8. Insert the locking pin into the bolt hole on the locking tool.
9. Secure the flywheel locking tool in place using the M12 bolt.

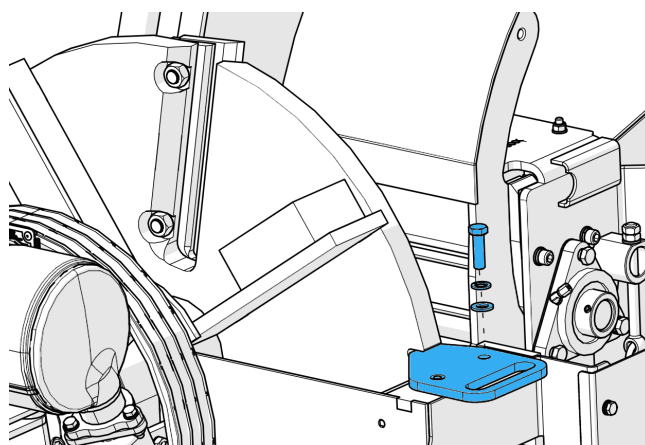


Figure 53 - Installing the flywheel locking tool

Removing the old blades:

1. Clean any debris from the knife bolts and nuts
2. Use the 24mm socket from the tool pouch and a breaker bar to loosen the two blade bolt sets.
 - Leave the blade bolts in place until the blade is ready for removal.
 - When removing the two bolt sets, do not drop any nut, bolt, or washer into the chipping chamber.
3. Remove the lower blade bolt set.



CAUTION

New or resharpened blades are sharp, rigger gloves must be worn. During the next step hold the blade with one hand to make sure it does not fall.

4. Holding onto the blade, remove the upper blade bolt set.

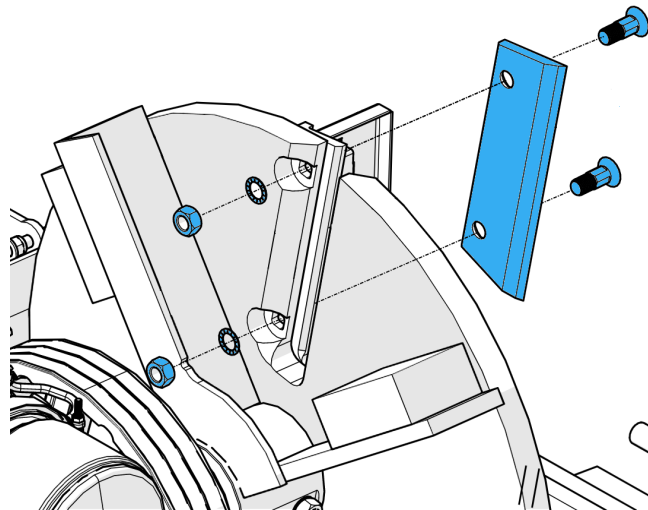


Figure 54 - Blade removal

Installing the replacement blades:



CAUTION

Use genuine Först blades and blade bolt sets only. Replace the blade bolt sets every time the blades removed.



CAUTION

When fitting a blade bolt set, NO lubricant or anti-seize compound is to be applied to the bolts. (310Nm is a dry torque).



CAUTION

The replacement blades must not have any debris underneath them when tightened, the smallest amount of debris behind the blade could result in blade failure causing damage to the machine.

5. Clean the blade bed thoroughly and remove any surface rust and debris.
6. Thoroughly clean and degrease the replacement blade.
7. Put the replacement blade against the blade bed.
8. Attach the blade using a new blade bolt set in the upper hole.
9. Fit the blade bolt set into the lower hole.
10. To locate the countersink of the bolt and blade, gently wiggle the blade when tightening the nut by hand.
11. Before you torque the blade bolt set, make sure that the back edge of the blade is tight against the flywheel blade bed heel.

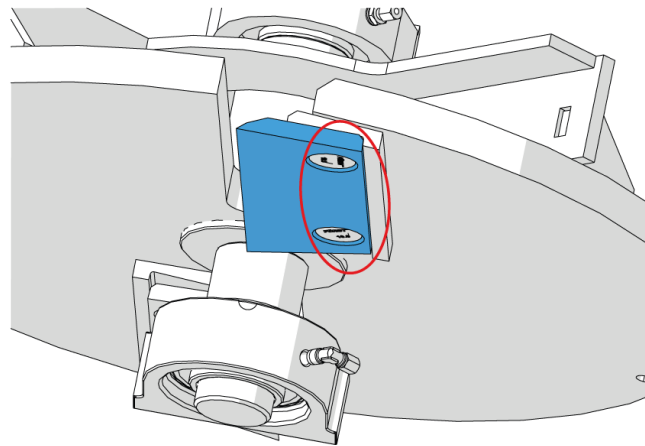


Figure 55 - Correct position of the back edge of the blade



CAUTION

Shims may be required to keep the gap between the blade and the anvil on the inner edge (closest to the flywheel shaft) at 1mm.

- ▶ Refer to For more information, refer to "About blade sharpening" on page 86.

12. Torque the two blade bolt sets to **310Nm** with a calibrated torque wrench and 24mm socket.

NOTICE

You can only torque a blade bolt set once. Never re-use a blade bolt set once fitted to the flywheel and torqued to 310Nm.

13. Make sure the blade is fitted correctly.
14. Remove the flywheel locking tool.
15. Carefully turn the flywheel to the next blade position and repeat the process for the second blade.

NOTICE

If you need to carry out further work with the chipping chamber lid open, rotate the flywheel so that both blades are inside the chipping chamber.

16. When the work is complete, close the chipping chamber cover, install the two M12 bolts, and torque to **86Nm**.
17. Connect the battery leads.

5.9 ABOUT BLADE SHARPENING

- After sharpening, reset the blade gap by using a blade shim.
 - Shims are available in the following thicknesses:

For optimum performance, keep the blades on the woodchipper sharp.

 Only professionals can sharpen blades for the woodchipper.

Blade sharpening requirements

The minimum safe blade size is shown in Figure 56.

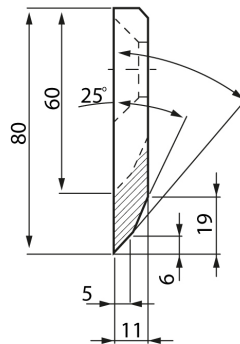
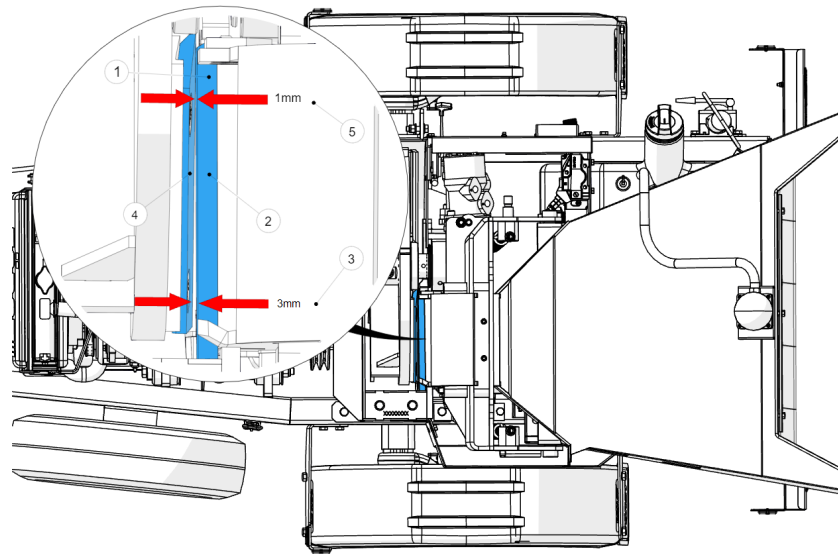


Figure 56 - Blade sharpening wear limit: 80mm to 60mm

Table 5 - Shim part numbers

Size mm	Part Number
0.5	12-03-093.05
1	12-03-093.10
1.5	12-03-093.15

- Do not fit more than one shim under each blade.
- Set a gap of 1 mm from the inner blade tip to anvil after sharpening. To do so, place an appropriate shim under the blade.
- The outer blade tip is automatically set, as the anvil is set at an angle to the blade.
- With a 1 mm gap at the inner blade tip, the outer blade tip should be 3 mm from the anvil.



- | | |
|---------------------|--------------------|
| 1 Side Anvil | 4 Flywheel Blade |
| 2 Anvil | 5 Inside Blade Gap |
| 3 Outside Blade Gap | |

Figure 57 - Blade gaps

When changing the blades, make sure each blade bolt set is replaced every time the blades are changed. Make sure each blade bolt set is torqued up to 310Nm.



CAUTION

When fitting a blade bolt set, NO lubricant or anti-seize compound is to be applied to the bolts. (310Nm is a dry torque).

5.10 TURNING OR REPLACING THE MAIN ANVIL

If an anvil is worn or damaged, turn or replace it with a new one.

 You can turn an anvil 180° to use it a second time.

1. Stop the engine.
2. Remove the key from the ignition and keep in a safe place.
3. Open the bonnet and chipping chamber cover to improve access and visibility.
4. Locate the anvil clamp (1, Figure 58).
5. Remove the M12 clamp bolt, spring washer, and plain washer.
6. Remove the anvil clamp.

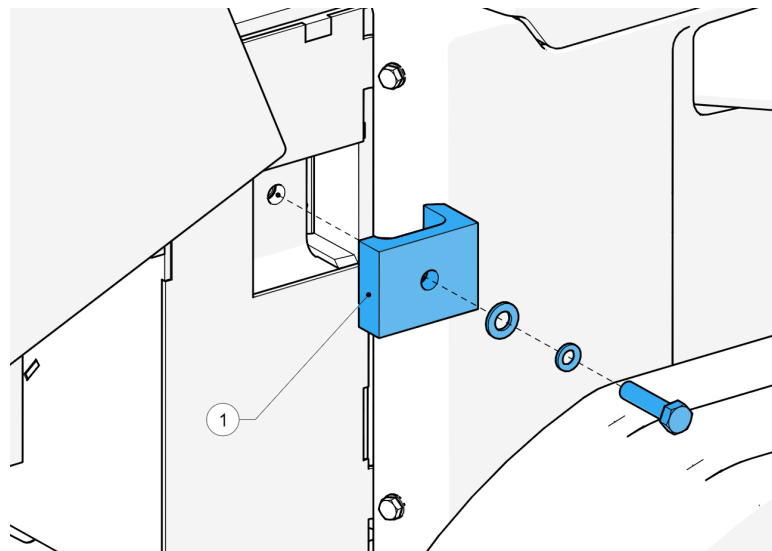


Figure 58 - Anvil clamp position

7. Clear any debris to gain access to the end of the anvil.
8. Insert a suitable slide hammer into the M8 hole (2, Figure 59).

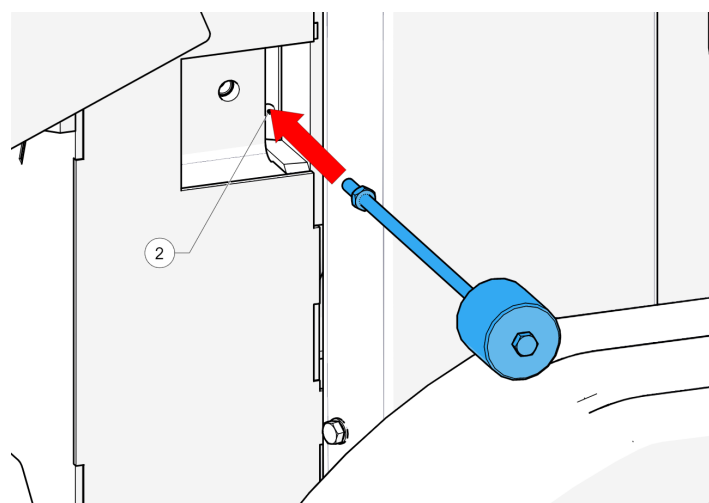


Figure 59 - Slide hammer

9. Lubricate the anvil surface to make it easier to remove.

10. Using the slide hammer, extract the anvil (3, Figure 60) through the side of the chamber.

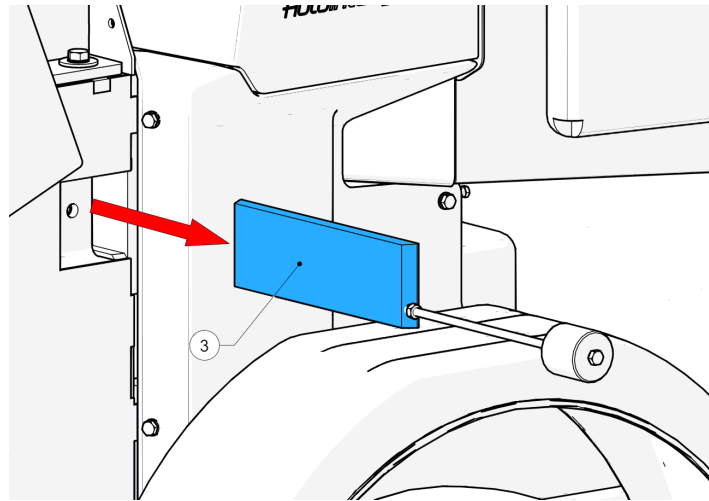


Figure 60 - Anvil removed

11. Check the anvil seats inside the chamber for damage or wear.
12. Make sure the anvil seats are free from dirt and debris before inserting anvil (4, Figure 61).

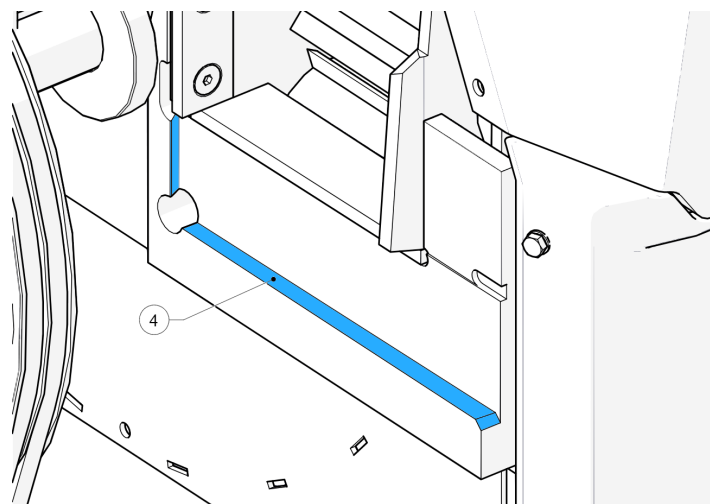


Figure 61 - Anvil seat

13. Make sure you:
 - a. Clean all surfaces of the anvil.
 - b. Inspect the anvil for any damage that would prevent further use.
 - c. If using the same anvil turn it 180° from its previous position.
14. Insert the anvil through the side of the chamber, making sure that the anvil stays tight to the bed plate (5, Figure 62).

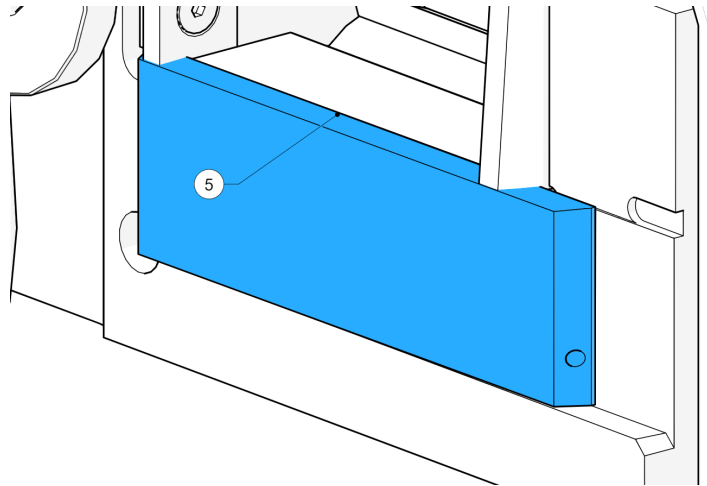


Figure 62 - Anvil in horizontal seat

15. Push the anvil along the lower seat.
16. Push the anvil into the seat under the side anvil (6, Figure 63).

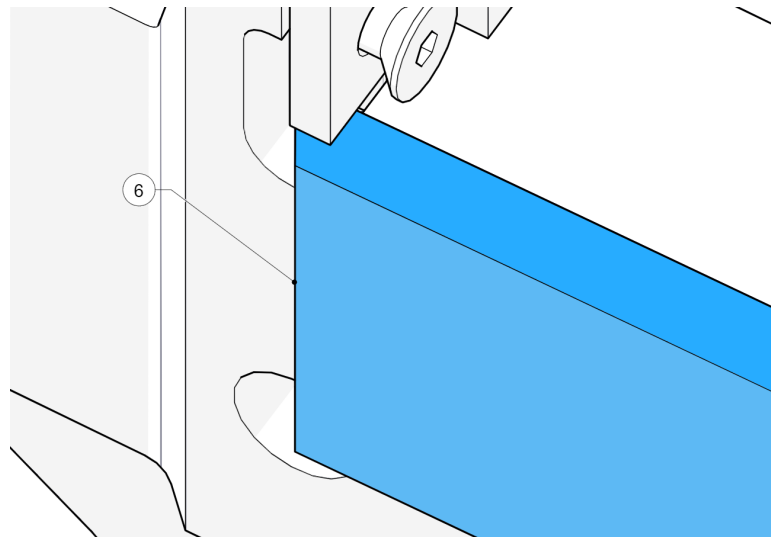


Figure 63 - Anvil in vertical seat

17. Inspect the M12 bolt and washers.
If there are signs of damage or wear, replace them.
18. Attach the anvil clamp and the securing bolt.
19. Torque the M12 clamp bolt to 86Nm.
20. Make sure the anvil is fitted correctly.
21. Close the chipping chamber cover and bonnet.

5.11 ADJUSTING THE MAIN BELT TENSION

The flywheel V belts must be checked for tension and condition. If any belt shows sign of wear, surface damage, shredding, excessive glazing, or have been stretched to their limit, they must be replaced.

Multiple belt drives must have all belt drives replaced at the same time. Belts that are too loose will cause poor cutting performance, excessive belt and pulley wear.

To check the main belt tension and adjust it if required, do the following:

1. Stop the engine.
2. Remove the ignition key and put it in a safe place.
3. Open the bonnet.
4. Locate the main belt tensioner (1, Figure 64).

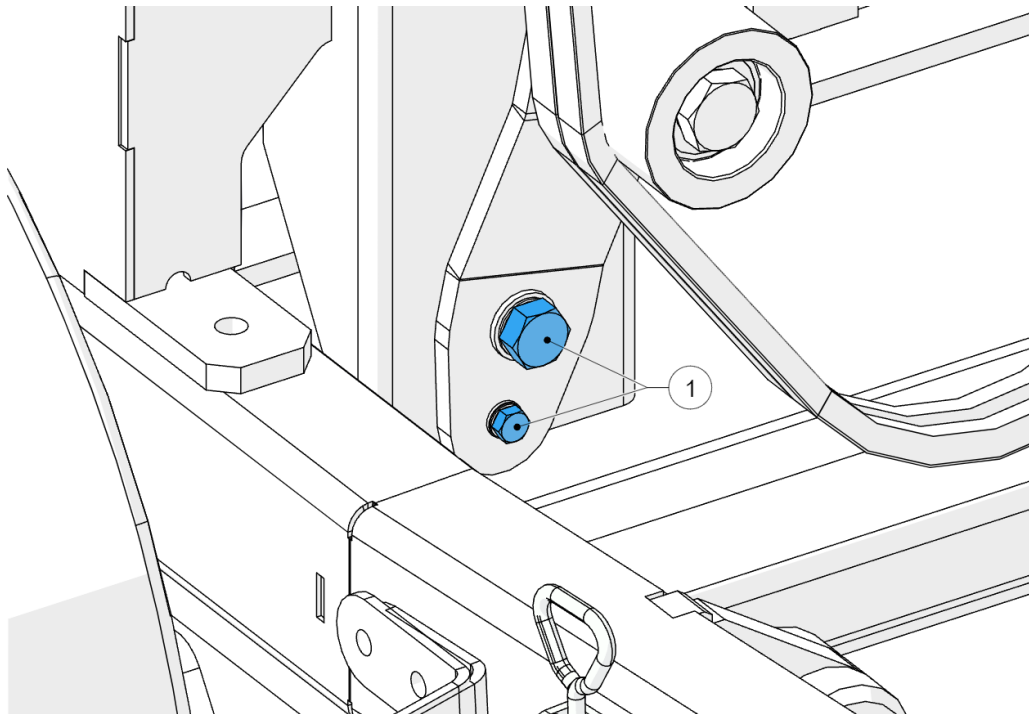


Figure 64 - Main belt tensioner

5. For the main belts, check the belt tension. The deflection should be the width of one belt.

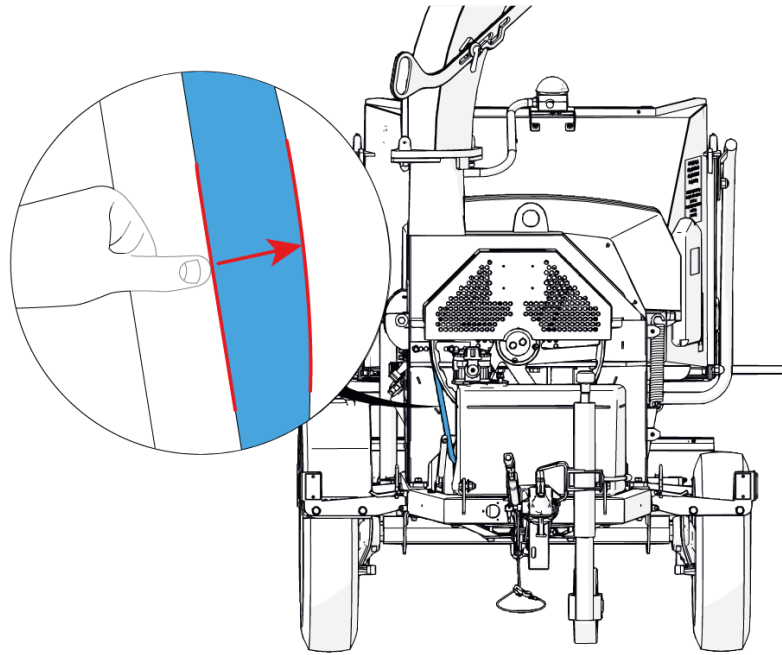


Figure 65 - Correct main belt tension

- a. Using a suitable tool, loosen the main tension belt.
- b. With the bolts loosened, use a suitable tool to move the belt tensioner. Pressing against the belt will increase the tension and moving away from the belt reduces the tension.

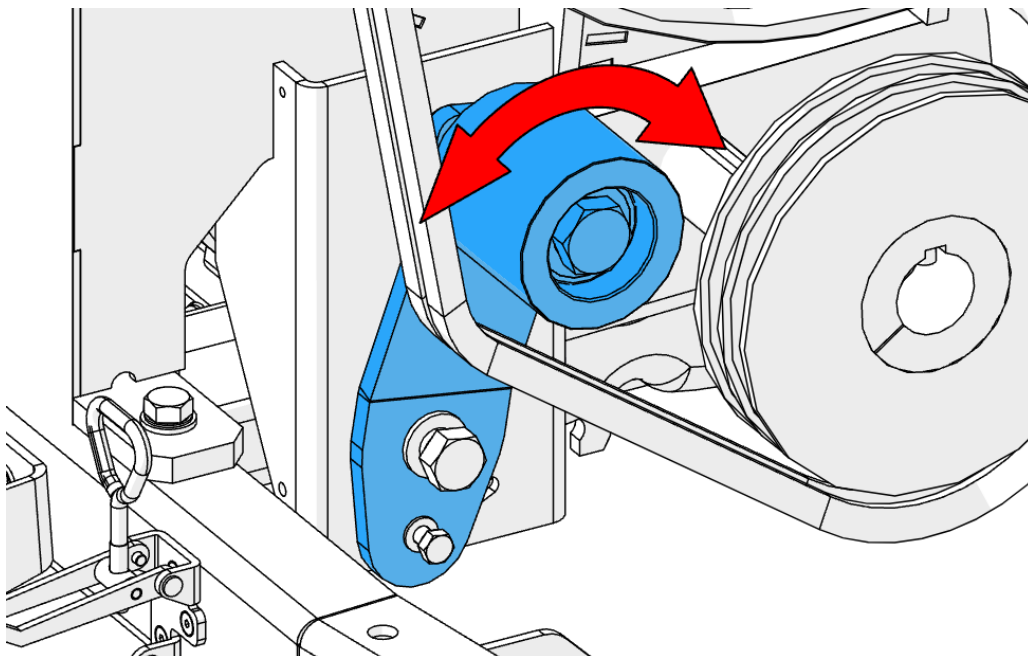


Figure 66 - Adjust tension

6. Once the tension has been adjusted, close the bonnet.
7. Start the engine.
8. Allow the engine to idle for 30 seconds.

9. Turn the engine off and remove the key from the ignition switch.
10. Open the bonnet.
11. Check the main belt tension.
If the tension is incorrect, adjust the tension again.

5.12 HYDRAULIC OIL FILTER



CAUTION

Use suitable protective gloves to prevent fluid contact with skin.



CAUTION

Use approved local authority environmental procedures when disposing of fluids and filters.

Use protective plastic gloves to keep oil off skin, dispose of oil and filter in an environmentally responsible manner.

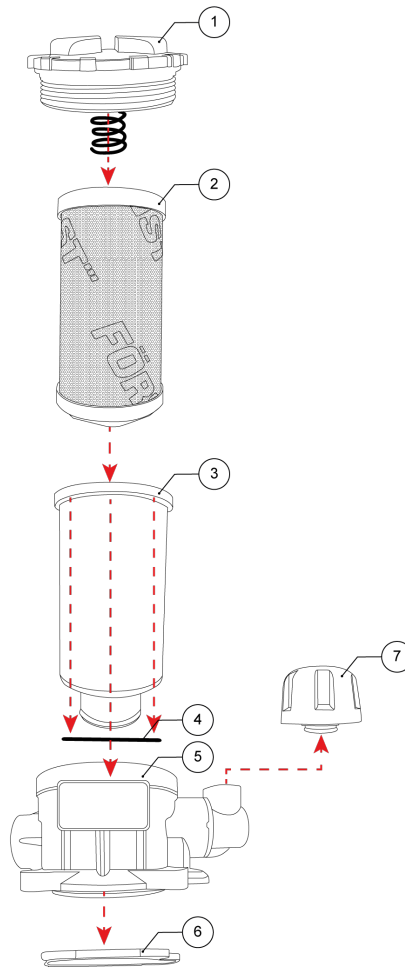


Figure 67 - Hydraulic oil filter

Item	Description	Qty	Item	Description	Qty
1	Filter cap	1	5	Housing	1
2	Filter Element	1	6	Gasket	1
3	Filter bowl	1	7	Breather	1
4	O-ring	1			

5.13 CHANGING THE HYDRAULIC FILTER



CAUTION

Use suitable protective gloves to prevent fluid contact with skin.



CAUTION

Use approved local authority environmental procedures when disposing of fluids and filters.

1. Turn off the engine.
2. Remove the ignition key and keep it in a safe place.
3. Lift the bonnet and locate the hydraulic filter housing.
4. Using a suitable tool, unscrew and remove the cap from the hydraulic filter housing.
5. Locate the lifting tab on top of the hydraulic filter and gently lift the tab by a small amount.

This allows the oil on top of the filter to leak back into the tank.



Figure 68 - Lifting tab

6. When the oil level has dropped, remove the filter and the filter bowl together.
7. Remove the filter from the filter bowl.
8. Dispose of the filter.
9. Clean the filter bowl.
10. If the level of hydraulic oil in the tank is low, add more oil.
11. Before refitting a new filter, apply a small amount of hydraulic oil to the filter O-ring.
12. Place the filter in the filter bowl.
13. Place the filter and the filter bowl into the filter housing.
14. Screw the cap onto the filter housing and torque to 30 Nm.
15. Clean the filter housing with a suitable degreaser.
16. Close the bonnet.
17. Start the engine of the woodchipper.
18. When the engine of the woodchipper is warm, stop it and check the hydraulic filter housing for leaks.

5.14 DRAINING THE HYDRAULIC OIL

**CAUTION**

Use suitable protective gloves to avoid contact with skin.

**CAUTION**

Use suitable protective eye wear to protect eyes from contact with oil.

**CAUTION**

Use approved local authority environmental procedures when disposing of fluids.

You may need to drain the hydraulic oil from the machine if:

- A leak has been detected on the machine
 - The machine needs servicing
 - The machine needs maintenance
1. Stop the engine.
 2. Remove the ignition key and keep in a safe place.
 3. Remove the hydraulic oil filter from its housing.
 4. Using a suitable tool capable of sucking oil, insert the tool into the hydraulic oil filter housing and suck the old oil out of the tank.
 5. Dispose of the old oil safely and correctly.

5.15 BATTERY

Before using and charging batteries, read the following safety information:



WARNING

Battery acid is highly corrosive. Always wear eye protection when handling a battery. Do not tilt battery as acid could escape from vents.



WARNING

Keep children away from acid and batteries.



WARNING

When charged, battery emits highly explosive hydrogen gas. Do not allow fires, sparks, naked flames or smoking near the battery. Also avoid electrostatic discharges and electrical sparks when dealing with cables and electrical equipment.



CAUTION

Avoid short-circuiting the battery terminals.

Do not short-circuit from the positive terminal to any metal machine part. Take care not to short-circuit the battery due to loose metal parts and tools.

NOTICE

Dispose of old batteries at an authorised collection point. Never dispose of batteries in household waste.

5.15.1 FIRST AID

- If acid is splashed into eyes, immediately rinse with clean water for several minutes and consult a doctor.
- If acid is swallowed, consult a doctor immediately.

5.15.2 GOING INTO LONG TERM STORAGE

Charge the battery and store in one of the following locations:

- Remove from machine and store in a cool, frost-free place.
- On the vehicle, with the negative terminal disconnected.
- Check the battery charge at regular intervals. If the battery charge is low, charge the battery.

5.15.3 REPLACING THE BATTERY

You can replace an old battery with a new one.

1. Stop the engine.
2. Remove the key from the ignition and keep in a safe place.
3. Remove the panel covering the battery.
4. Remove any debris from around the battery.
5. Remove the negative lead at the battery (1, Figure 69), then the positive lead (2, Figure 69).

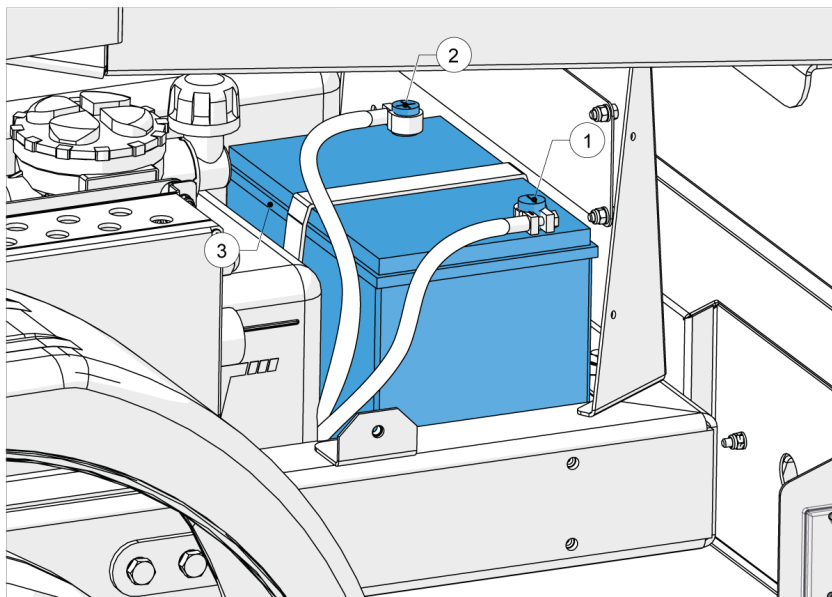


Figure 69 - Battery terminals

6. Loosen battery clamp screw and remove clamps.
7. Remove the battery.
8. Clean the battery tray.
9. Install the new battery.
10. Tighten battery clamp screw.
11. Connect the positive lead to the battery (2, Figure 69), then the negative lead (1, Figure 69).
12. Install the panel covering the battery.



To help prevent short circuits and sparks, swap the new battery positive terminal protective cover with the old battery positive terminal.

5.15.4 CHARGING THE BATTERY

If the woodchipper has a flat battery, charge the battery.

NOTICE

When charging the battery, take the following into consideration:

- Ensure good ventilation
- Use suitable direct current mains chargers only
- The charging current should be 10% of the battery Ah power rating
- Use a charger with a constant charging voltage of 14.4V
- If the acid temperature rises above 38°C, stop charging

To charge the battery:

1. Replace the battery. Refer to "Replacing the battery" on page 98.
2. Connect the battery's positive terminal to the charger output positive.
3. Connect the battery's negative terminal to the charger output negative.
4. Switch on the charger.
The battery is fully charged when the charging voltage or acid specific gravity has stopped rising for two hours.
5. When charging is complete, switch off the charger, then disconnect the battery.
6. Install the battery.

5.15.5 JUMP STARTING THE BATTERY

If the woodchipper has a flat battery, you can use a support vehicle to jump start the battery.

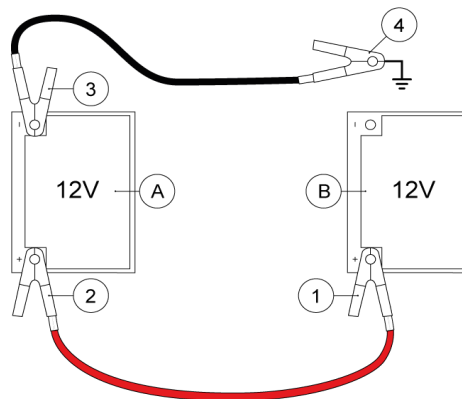


CAUTION

When attaching jump leads to a battery, make sure that only the lead ends make contact with the battery terminals.

1. Stop the engine.
2. Remove the key from the ignition and keep in a safe place.
3. Remove the panel covering the battery.
4. Attach the red jump lead to the positive battery terminal on both the woodchipper and the support vehicle.
5. Attach the black jump lead to a good earth on the woodchipper and the negative battery terminal on the support vehicle.
6. Start the engine.
7. After the engine of the woodchipper starts, disconnect the black jump lead.
8. Disconnect the red jump lead.
9. Install the panel covering the battery.

If the battery is still flat, contact a repair agent.



- | | |
|----------------------------|----------------------------|
| A Support vehicle battery | B Machine battery |
| 1 Positive machine | 3 Negative support vehicle |
| 2 Positive support vehicle | 4 Earth |

Figure 70 - Jump start

5.16 OILS, FLUIDS AND LUBRICANTS

Table 6 - Oils, fluids and lubricants

Oils, Fluids, and Lubricants		
Item	Assembly	Product
1	Engine oil	HD SAE 10w40 (API CJ-4 or ACEA E9)
2	Coolant	Mono-Ethylene glycol 50/50 mix
3	Hydraulic oil	ISO 46 (VG 46)
4	Fuel	Diesel EN590
5	General greasing ¹	Lithium EP1 General Purpose
6	General oil lubrication	

Please consult your engine operator's manual for oil quantities relating to your engine type.

¹The greasing points can be found on the control panel. Please do not over grease, 2 x pumps per grease nipple should be sufficient.

5.17 FASTENER TIGHTENING TORQUES

All machine fastener torques should be regularly checked in accordance with the table below. In particular, those for the flywheel blades, flywheel bearings, axle assembly, hitch, road wheels and engine mounts.

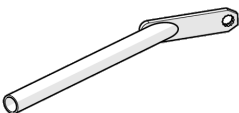
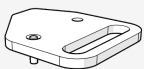


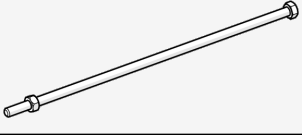
Table 7 - Torque settings

Tightening Torques for class 8.8 and 10.9 fasteners				
Thread Size (mm)	Class 8.8		Class 10.9	
	Nominal Torque (Nm)	Max/Min Torque (Nm)	Nominal Torque (Nm)	Max/Min Torque (Nm)
M6	10	9.5/10.4	14.5	14/15.3
M8	25	23.1/25.3	35	34/37.2
M10	49	46/51	72	68/75
M12	86	80/87	125	117/128
M12 x1.5 wheel nuts	100	90/100		
M16	210	194/214	310	
M20	410	392/431	610	558/615
M24	710	675/743	1050	961/1059

5.18 TOOLS AND ACCESSORIES

The following is a list of tools and accessories supplied with the machine.

Table 8 - Tools and accessories

Item	Part Number	Quantity	Item Description	Reference
1	12-19-124	1	Lifting Tool - Top Feed Roller 	Removing Blockages
2	29-19-023	1	Flywheel Locking Tool 	Changing the blades
3	12-02-061	1	Blade bolt socket 	Changing the blades
4	98-98-096	1	13/17 mm combination spanner	
5	98-98-097	1	19/24 mm combination spanner	
6		1	Flywheel block (not supplied if locking lock is issued)	
7	12-02-060	1	Slide hammer weight 	Turning or replacing the main anvil
	12-99-009		Bolt (M8 x 300) 	
8	N/A	2	Machine key	

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CHAPTER 6: TROUBLESHOOTING

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6.1 THE ENGINE DOESN'T CRANK

Possible cause	Check	Corrective action
Battery	Check battery terminals	Tighten if loose
	Check battery is charged	Charge if flat
	Check red and black battery cables at the engine connection	Tighten if loose
	Check battery condition	Replace if damaged
Blown fuse	Check fuses	Replace if blown Check fuse security
Flywheel seized	Check flywheel and chamber for blockages	Clear blockages
Ignition switch	Check plug and wiring	Refit or replace
Starter motor	Check wiring and connections	Refit or replace

6.2 THE ENGINE CRANKS BUT DOESN'T FIRE

Possible cause	Check	Corrective action
Fuel is not flowing	Check fuel level	Top up if empty
	Check fuel tank for debris	Remove any debris
	Check fuel lines for damage or kinks	Replace or remove kinks
	Check banjo bolt for blockage	Clear blockage
	Check fuel cap vent	Clean vent or replace cap
Poor quality fuel or wrong fuel	Check fuel	Drain and refill fuel system
Air in the fuel system	Check for loose fuel line clips or damaged hoses	Tighten or replace
Water in the fuel system	Drain water from the system	
Battery	Check battery terminals	Tighten if loose
	Check battery is charged	Charge if flat
	Check red and black battery cables at the engine connection	Tighten if loose
	Check battery condition	Replace if damaged
Ignition switch is damaged	Check plug and wiring	Refit or repair
Debris in chamber	Check chamber for debris	Remove any debris


6.3 THE DISPLAY SCREEN IS BLANK

Possible cause	Check	Corrective action
Loose CAN cable (communication cable between screen and controller)	Check both ends of cable for security	Tighten if loose
Blown fuses	Check fuses	Replace if blown Check fuse security
Battery	Check battery terminals	Tighten if loose
	Check battery is charged	Charge if flat
	Check red and black battery cables at the engine connection	Tighten if loose
	Check battery condition	Replace if damaged

6.4 THE FEED ROLLERS ARE NOT TURNING

Possible cause	Check	Corrective action
Lack of hydraulic oil	Check hydraulic oil level	Top up if required
Loose belts	Check belt tension	Tension correctly
Low RPM	Check throttle	Ensure throttle is in the max position.
Damaged shaft or coupling at feed rollers	Check feed roller shaft and coupling	If faulty, contact repair agent
Speed sensor	Check sensor for damage	Replace if damaged
	When the ignition is on and there is metal in front of the sensor, the orange indicator light is ON	
	Check sensor gap	Adjust to approx. 3 to 4 mm
	Check plug security	Refit or replace as required
Valve block solenoid plugs	Check for function, security and condition	Refit or repair
Flow control valve	Check valve is free to rotate	Set the dial to 5
E-stop button depressed	Check E-stop button	Reset E-stop button
Faulty stop bar or hopper tray sensor	Check stop bar sensor Check hopper tray sensor Perform a function check. When the ignition is on and there is metal in front of the sensor, the orange indicator light is OFF	Replace sensor if damaged or not working

6.5 THE WOODCHIPPER SUDDENLY STOPS RUNNING

Possible cause	Check	Corrective action
Loss of oil pressure	Check oil level	Top up if required
	Check oil pressure switch	Replace if damaged or faulty
Overheated	Check cooling system	Replace if damaged
	Check fan guard for blockages	Clear blockages
	Check coolant level	Top up if required
<div style="border-left: 2px solid orange; padding-left: 10px;">  <p>WARNING Pressurised system. Hot coolant. Wait until the radiator is cool, then loosen the cap slowly to relieve pressure.</p> </div>		
Flywheel seized	Check flywheel and chamber for blockages	Clear blockages
Bonnet sensor	Check condition	Replace if damaged
	Check if Bonnet is lit up on screen when the bonnet is down	Replace sensor or tighten connector plug
	Check sensor gap	Adjust to approx. 3 to 4mm
Fuel not flowing	Check fuel level	Top up if empty
	Check fuel tank for debris	Remove any debris
	Check in-line fuel filter for debris	Replace filter
	Check fuel lines for damage or kinks	Replace or remove kinks
	Check banjo bolt for blockage	Clear blockage
	Check fuel cap vent	Clean vent or replace cap
Electrical issue	Check battery and connections	Replace, charge or tighten
	Check ignition switch	Refit plug
	Check wiring and connections	Replace, tighten or refit
	Check fuses	Replace if blown

6.6 THE WOODCHIPPER IS STRUGGLING TO CHIP WOOD

Possible cause	Check	Corrective action
Lack of fuel	Check fuel system	Clean or refill fuel system as required
Lack of air	Check air filter	Clean or replace as required
Poor quality fuel	Check fuel	Drain and refill fuel system with a better quality fuel
No stress occurring too soon	Check main belts	Tension correctly
Blade condition	Check blade sharpness	Replace if dull

6.7 HYDRAULIC OIL IS LEAKING

Possible cause	Check	Corrective action
Hydraulic oil level is too high	Check hydraulic oil level	Drain to correct level
Loose hydraulic fitting	Locate leaking fitting	Tighten or replace fitting

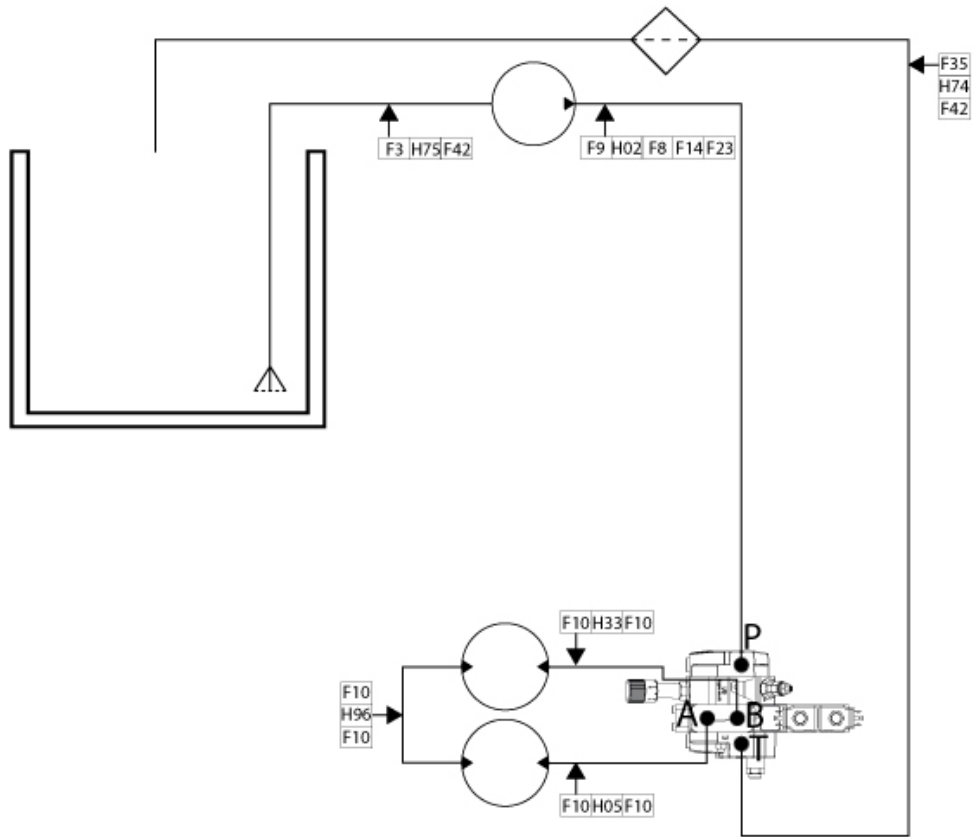
6.8 THE TYRES ARE WEARING UNEVENLY

Possible cause	Check	Corrective action
Incorrect tyre pressure	Check tyre pressures	Adjust to 3.1 bar (45 psi)
Loose wheel nuts	Check wheel nut torque settings	Adjust to 100Nm
Damaged wheel bearings	Check bearing free play	Contact repair agent

NOTICE

If any of these issues persist, contact FörstAssist immediately.

HYDRAULICS SCHEMATIC



FÖRSTASSIST

FÖRSTASSIST

The FörstAssist technical support team is there to back you up and give you assistance in the event of a mechanical issue or if you have a product-related technical question.



service@forstglobal.com



+44 (0) 1264 721792

WARRANTY

WARRANTY STATEMENT

1. Redwood Global Ltd guarantee all Först equipment supplied by them against any defect in manufacture and assembly – this guarantee is for a period of 3 years commencing on the date of sale to the first end user.
2. The guarantee will not apply to a failure where normal use has exhausted the life of a component.
3. Engine units are covered independently by their respective manufacturer's warranties.
4. Redwood Global Ltd's liability under this guarantee is limited to repair at Redwood Global Ltd's premises, selected Först dealer or authorised Först Service Partner.
5. No liability will be accepted for consequential lost or damage of any kind.
6. The owner is responsible to make sure the chipper is operated at all times in accordance with the user manual.
7. The Redwood Global Ltd guarantee will be invalidated if any of the following points apply:
 - Failure to use genuine Först parts
 - Failure to perform routine servicing and maintenance
 - Failed parts or assembly have been interfered with
 - Chipper has been modified without written approval from Redwood Global Ltd
 - Chipper has been used to perform tasks contrary to those stated in the Redwood Global Ltd User Manual
 - Exclusions to the above warranty terms are – fair wear and tear on fuses and bulbs, tyres and brakes, lubrications, filters, blades, anvils, feed rollers, and paintwork.
 - Where an extended warranty has been given this will be stated on the original chipper invoice and will be subject to further conditions as stated in our supplementary warranty terms.

WARRANTY CLAIMS

To obtain warranty service please contact Redwood Global Ltd for the nearest approved Först Dealer. Your nearest dealer can be obtained from Redwood Global Ltd at the address on the front of the User Manual. In the event of a failure Redwood Global Ltd must be notified within 7 working days.

DECLARATION CERTIFICATION

Refer to declaration certificates issued on receipt of your machine.

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